Rexon Technology Co., LTD. L6 COM



PHOTOGRAPHS OF TEST SET UP



#### Figure 1 - 30 MHz to 1 GHz - X Orientation

Rexon Technology Co., LTD. L6 COM





## Figure 2 - 30 MHz to 1 GHz - Y Orientation

Rexon Technology Co., LTD. L6 COM



Figure 3 - 30 MHz to 1 GHz - Z Orientation

Rexon Technology Co., LTD. L6 COM





Figure 4 - 1 GHz to 2 GHz - X Orientation

Rexon Technology Co., LTD. L6 COM





Figure 5 - 1 GHz to 2 GHz - Y Orientation

Rexon Technology Co., LTD. L6 COM





#### Figure 6 - 1 GHz to 2 GHz - Z Orientation

Rexon Technology Corp., Ltd. PJ2+



PHOTOGRAPHS OF TEST SET UP



Figure 1 - 30 MHz to 1 GHz - X Orientation

Rexon Technology Corp., Ltd. PJ2+





## Figure 2 - 30 MHz to 1 GHz - Y Orientation

Rexon Technology Corp., Ltd. PJ2+





Figure 3 - 30 MHz to 1 GHz - Z Orientation

Rexon Technology Corp., Ltd. PJ2+





Figure 4 - 1 GHz to 2 GHz - X Orientation

Rexon Technology Corp., Ltd. PJ2+





## Figure 5 - 1 GHz to 2 GHz - Y Orientation

Rexon Technology Corp., Ltd. PJ2+





Figure 6 - 1 GHz to 2 GHz - Z Orientation

Rexon Technology Co., LTD. PJ2+



PHOTOGRAPHS OF TEST SET UP



Figure 1 - 30 MHz to 1 GHz - X Orientation

Rexon Technology Co., LTD. PJ2+



## Figure 2 - 30 MHz to 1 GHz - Y Orientation

Rexon Technology Co., LTD. PJ2+



Figure 3 - 30 MHz to 1 GHz - Z Orientation

SUD

Rexon Technology Co., LTD. PJ2+



## Figure 4 - 1 GHz to 2 GHz - X Orientation

Rexon Technology Co., LTD. PJ2+





## Figure 5 - 1 GHz to 2 GHz - Y Orientation

Rexon Technology Co., LTD. PJ2+





Figure 6 - 1 GHz to 2 GHz - Z Orientation

# 3. Alignment



## 3.1. Getting Started

Connects the antenna connector (BNC type) to RF communication tester

Connect audio generator as illustrated.

Connects SINAD meter as illustrated.

To follow above installation setup carefully.

3.2. Test and Adjust Location on RF Board



Item	Alignment	Procedure	Value
1	Rx VCO	(1) Connect the digital -multimeter (DMM)	
		<ul> <li>to TP501 test point.</li> <li>(2) Set the frequency to WX ch 10 (163.2750 MHz). Adjust CT601 to obtain 8.2V±02V on DMM.</li> <li>(3) Set the frequency to 118 000 MHz re-</li> </ul>	8.2V±0.2V
		check the RX VCO is above 2.8V.	>=2.8V
2	Tx VCO	(1) Connect the DMM to TP501 test point.	
		(2) Set the frequency to 136.975 MHz, Pressing PTT SW then adjust The <b>CT602</b>	4.0±0.2V
		to obtain 4.0V±0.2V on DMM. (3) Set the frequency to 118.000 MHz, checks that the VCO voltage is above 1.8V.	>=1.8V
3	Tx Carrier Power	<ul> <li>(1) Set the frequency to 127.500 MHz, pressing PTT SW, Adjust VR901 to obtain 1.8W±0.1W.</li> </ul>	1.8W±0.1W
		WITHOUT MODULATION	
4	Modulation Gain	<ul> <li>(1) Connect the external Microphone and Speaker plug to J201 J202 SPK/ MIC earphone jack, then Input AF modulation signal from communication AF generator, The AF generator setup : Frequency : 1KHz</li> </ul>	AM 85%
		Level:100mV. (2) Adjust VR401 so that the percentage amplitude modulation is 85%	Distortion ≤10 %
		distortion ≤10%.	
		<ul> <li>(3) Set the AF generator output level to -7dBm, Check that the percentage amplitude modulation is ≤ 95 % ≥85</li> </ul>	85% to 95%
		% and distortion ratio is 10% or	AM 30%
		less. (4) Set the AF generator output level to 28mV, Check that the percentage amplitude modulation is 30 % and	Distortion ≤5 % ±3dB

ltem	Alignment	Procedure	Value
		(1) Set the output of the communication RF signal generator to -107dBm 30% modulation with 1KHz	
5	Rx Sensitivity Check	<ul> <li>modulating frequency, and 118MHz input the RF signal to the ANT terminal.</li> <li>AF analyzer without 0.3~3KHz filter.</li> <li>(2) Radio set the frequency to 118MHz and volume set to maximum 1/2 AF output power.</li> <li>(3) Check that SINAD is 12dB or greater.</li> <li>(4) Set the frequency to 108.000 MHz and 136.975 MHz, check that the 12dB SINAD is also greater.</li> </ul>	≦-107dBm @12dB SINAD
6	Rx Dynamic Range	(1) Set the frequency to 127.500 MHz. Input the following signal from the antenna setup :	
		Frequency :127.500 MHz Level : Max sensitivity @12dB SINAD Modulation frequency :1KHz Percentage modulation : 30%	
		<ul> <li>(2) Radio set the frequency to 127.500 MHz and volume control set to AF output power @0 dB.</li> <li>(3) Change the signal generator output</li> </ul>	
		level from max sensitivity up to -7dBm, and then check AF output level, recording the maximum	0dB±3dB
		<ul> <li>dynamic range within 0dBm±3dB.</li> <li>(4) Set the frequency to118.000 MHz and 136.975 MHz, test methods and procedures same item 3</li> </ul>	Jub-Jub