Shenzhen HTT Technology Co., Ltd.

Report No.: HTT202206345F02

TEST Report

Applicant:	Shenzhen TwoTrees Technology Co., Ltd.
Address of Applicant:	Room 402,Building 11,No.9 Qilin Road,Nankeng Community Bantian Street,Longgang District,Shenzhen,China
Manufacturer :	Shenzhen TwoTrees Technology Co., Ltd.
Address of Manufacturer :	Room 402,Building 11,No.9 Qilin Road,Nankeng Community Bantian Street,Longgang District,Shenzhen,China

Equipment Under Test (EUT)

Product Name:	Desktop CNC Milling Machines
Model No.:	TTC3018S
Series model:	TTC450,TTC4040,TTC-Max,TTC-Pro
Trade Mark:	N/A
FCC ID:	2A7F8-TTC3018S
Applicable standards:	FCC CFR Title 47 Part 15 Subpart C Section 15.247
Date of sample receipt:	Jun.17,2022
Date of Test:	Jun.17,2022~Jun.23,2022
Date of report issued:	Jun.23,2022
Test Result :	PASS *

* In the configuration tested, the EUT complied with the standards specified above.

1. Version

Version No.	Date	Description
00	*Jun.23,2022*	*Original*

Tested/ Prepared By	Ervin Xu	***Date:***	***Jun.23,2022***
	Project Engineer		
Check By:	Bruce Zhu	***Date:***	***Jun.23,2022***
	Reviewer		
Approved By :	Kevin Yang	***Date:***	***Jun.23,2022***
	Authorized Signature		

2. Contents

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3. Test Summary

Test Item	Section in CFR 47	Result
Antenna Requirement	15.203/15.247 (c)	Pass
AC Power Line Conducted Emission	15.207	Pass
Conducted Peak Output Power	15.247 (b)(1)	Pass
20dB Occupied Bandwidth	15.247 (a)(1)	Pass
Carrier Frequencies Separation	15.247 (a)(1)	Pass
Hopping Channel Number	15.247 (a)(1)(iii)	Pass
Dwell Time	15.247 (a)(1)(iii)	Pass
Radiated Emission	15.205/15.209	Pass
Band Edge	15.247(d)	Pass

Remarks:

1. *Pass: The EUT complies with the essential requirements in the standard.*
2. *Test according to ANSI C63.10:2013*

Measurement Uncertainty

Test Item	Frequency Range	Measurement Uncertainty	Notes
Radiated Emission	30~1000MHz	3.45 dB	(1)
Radiated Emission	1~6GHz	3.54 dB	(1)
Radiated Emission	6~40GHz	5.38 dB	(1)
Conducted Disturbance	0.15~30MHz	2.66 dB	(1)
Note (1): The measurement uncertainty is for coverage factor of k=2 and a level of confidence of 95%.			

4. General Information

4.1. General Description of EUT

Product Name:	Desktop CNC Milling Machines
Model No.:	TTC3018S
Series model:	TTC450,TTC4040,TTC-Max,TTC-Pro
Model Difference:	Only the model name is different, the internal structure of the prototype is exactly the same.
Test sample(s) ID:	HTT202206345-1(Engineer sample) HTT202206345-2(Normal sample)
Operation Frequency:	2402MHz~2480MHz
Channel numbers:	79
Channel separation:	1MHz
Modulation type:	GFSK, π/4-DQPSK, 8-DPSK
Antenna Type:	FPC Antenna
Antenna gain:	3.0dBi
Power Supply:	DC 24V, 4A
Adapter Information:	Mode: HXL-2022 Input: AC100-240V, 50/60Hz, 1.3A MAX Output: DC 12-15-16-17-19V, 4.5A MAX DC 20-24V, 5AMAX

Operation Frequency each of channel							
Channel	Frequency	Channel	Frequency	Channel	Frequency	Channel	Frequency
1	2402MHz	21	2422MHz	41	2442MHz	61	2462MHz
2	2403MHz	22	2423MHz	42	2443MHz	62	2463MHz
3	2404MHz	23	2424MHz	43	2444MHz	63	2464MHz
4	2405MHz	24	2425MHz	44	2445MHz	64	2465MHz
5	2406MHz	25	2426MHz	45	2446MHz	65	2466MHz
6	2407MHz	26	2427MHz	46	2447MHz	66	2467MHz
7	2408MHz	27	2428MHz	47	2448MHz	67	2468MHz
8	2409MHz	28	2429MHz	48	2449MHz	68	2469MHz
9	2410MHz	29	2430MHz	49	2450MHz	69	2470MHz
10	2411MHz	30	2431MHz	50	2451MHz	70	2471MHz
11	2412MHz	31	2432MHz	51	2452MHz	71	2472MHz
12	2413MHz	32	2433MHz	52	2453MHz	72	2473MHz
13	2414MHz	33	2434MHz	53	2454MHz	73	2474MHz
14	2415MHz	34	2435MHz	54	2455MHz	74	2475MHz
15	2416MHz	35	2436MHz	55	2456MHz	75	2476MHz
16	2417MHz	36	2437MHz	56	2457MHz	76	2477MHz
17	2418MHz	37	2438MHz	57	2458MHz	77	2478MHz
18	2419MHz	38	2439MHz	58	2459MHz	78	2479MHz
19	2420MHz	39	2440MHz	59	2460MHz	79	2480MHz
20	2421MHz	40	2441MHz	60	2461MHz		

Note:

In section 15.31(m), regards to the operating frequency range over 10 MHz, the Lowest frequency, the middle frequency, and the highest frequency of channel were selected to perform the test, and the selected channel see below:

Channel	Frequency
The lowest channel	2402MHz
The middle channel	2441MHz
The Highest channel	2480MHz

4.2. Test mode

Transmitting mode	Keep the EUT in continuously transmitting mode.
Remark: During the test, the test voltage was tuned from 85% to 115% of the nominal rated supply voltage, and found that the worst case was under the nominal rated supply condition. So the report just shows that condition's data.	

4.3. Description of Support Units

None.

4.4. Deviation from Standards

None.

4.5. Abnormalities from Standard Conditions

None.

4.6. Test Facility

The test facility is recognized, certified, or accredited by the following organizations:

FCC-Registration No.: 779513 Designation Number: CN1319
Shenzhen HTT Technology Co.,Ltd. has been listed on the US Federal Communications Commission list of test facilities recognized to perform electromagnetic emissions measurements.

A2LA-Lab Cert. No.: 6435.01
Shenzhen HTT Technology Co.,Ltd. has been listed by American Association for Laboratory Accreditation to perform electromagnetic emission measurement.

The 3m-Semi anechoic test site fulfils CISPR 16-1-4 according to ANSI C63.10 and CISPR 16-1-4:2010.

4.7. Test Location

All tests were performed at:

Shenzhen HTT Technology Co.,Ltd.
1F, Building B, Huafeng International Robotics Industrial Park, Hangcheng Road,Nanchang Community, Xixiang Street, Bao'an District, Shenzhen, Guangdong, China
Tel: 0755-23595200
Fax: 0755-23595201

4.8. Additional Instructions

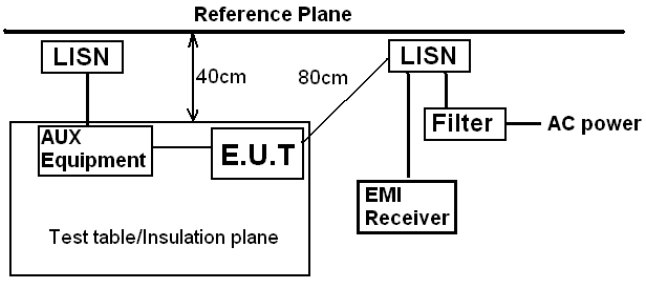
Test Software	Special AT test command provided by manufacturer to Keep the EUT in continuously transmitting mode and hopping mode
Power level setup	Default

5. Test Instruments list

Item	Test Equipment	Manufacturer	Model No.	Inventory No.	Cal.Date (mm-dd-yy)	Cal.Due date (mm-dd-yy)
1	3m Semi- Anechoic Chamber	Shenzhen C.R.T technology co., LTD	9*6*6	HTT-E028	Aug. 10 2020	Aug. 09 2024
2	Control Room	Shenzhen C.R.T technology co., LTD	4.8*3.5*3.0	HTT-E030	Aug. 10 2020	Aug. 09 2024
3	EMI Test Receiver	Rohde&Schwar	ESCI7	HTT-E022	May 23 2022	May 22 2023
4	Spectrum Analyzer	Rohde&Schwar	FSP	HTT-E037	May 23 2022	May 22 2023
5	Coaxial Cable	ZDecl	ZT26-NJ-NJ-0.6M	HTT-E018	May 23 2022	May 22 2023
6	Coaxial Cable	ZDecl	ZT26-NJ-SMAJ-2M	HTT-E019	May 23 2022	May 22 2023
7	Coaxial Cable	ZDecl	ZT26-NJ-SMAJ-0.6M	HTT-E020	May 23 2022	May 22 2023
8	Coaxial Cable	ZDecl	ZT26-NJ-SMAJ-8.5M	HTT-E021	May 23 2022	May 22 2023
9	Composite logarithmic antenna	Schwarzbeck	VULB 9168	HTT-E017	Aug. 22 2021	Aug. 21 2022
10	Horn Antenna	Schwarzbeck	BBHA9120D	HTT-E016	Aug. 22 2021	Aug. 21 2022
11	Loop Antenna	Zhinan	ZN30900C	HTT-E039	Aug. 22 2021	Aug. 21 2022
12	Horn Antenna	Beijing Hangwei Dayang	OBH100400	HTT-E040	Aug. 22 2021	Aug. 21 2022
13	low frequency Amplifier	Sonoma Instrument	310	HTT-E015	May 23 2022	May 22 2023
14	high-frequency Amplifier	HP	8449B	HTT-E014	May 23 2022	May 22 2023
15	Variable frequency power supply	Shenzhen Anbiao Instrument Co., Ltd	ANB-10VA	HTT-082	May 23 2022	May 22 2023
16	EMI Test Receiver	Rohde & Schwarz	ESCS30	HTT-E004	May 23 2022	May 22 2023
17	Artificial Mains	Rohde & Schwarz	ESH3-Z5	HTT-E006	May 23 2022	May 22 2023
18	Artificial Mains	Rohde & Schwarz	ENV-216	HTT-E038	May 23 2022	May 22 2023
19	Cable Line	Robinson	Z302S-NJ-BNCJ-1.5M	HTT-E001	May 23 2022	May 22 2023
20	Attenuator	Robinson	6810.17A	HTT-E007	May 23 2022	May 22 2023
21	Variable frequency power supply	Shenzhen Yanghong Electric Co., Ltd	YF-650（5KVA）	HTT-E032	May 23 2022	May 22 2023
22	Control Room	Shenzhen C.R.T technology co., LTD	8*4*3.5	HTT-E029	May 23 2022	May 22 2023
23	DC power supply	Agilent	E3632A	HTT-E023	May 23 2022	May 22 2023
24	EMI Test Receiver	Agilent	N9020A	HTT-E024	May 23 2022	May 22 2023
25	Analog signal generator	Agilent	N5181A	HTT-E025	May 23 2022	May 22 2023
26	Vector signal generator	Agilent	N5182A	HTT-E026	May 23 2022	May 22 2023
27	Power sensor	Keysight	U2021XA	HTT-E027	May 23 2022	May 22 2023
28	Temperature and humidity meter	Shenzhen Anbiao Instrument Co., Ltd	TH10R	HTT-074	May 23 2022	May 22 2023
29	Radiated Emission Test Software	Farad	EZ-EMC	N/A	N/A	N/A
30	Conducted Emission Test Software	Farad	EZ-EMC	N/A	N/A	N/A
31	RF Test Software	panshanrf	TST	N/A	N/A	N/A

6. Test results and Measurement Data

6.1. Conducted Emissions

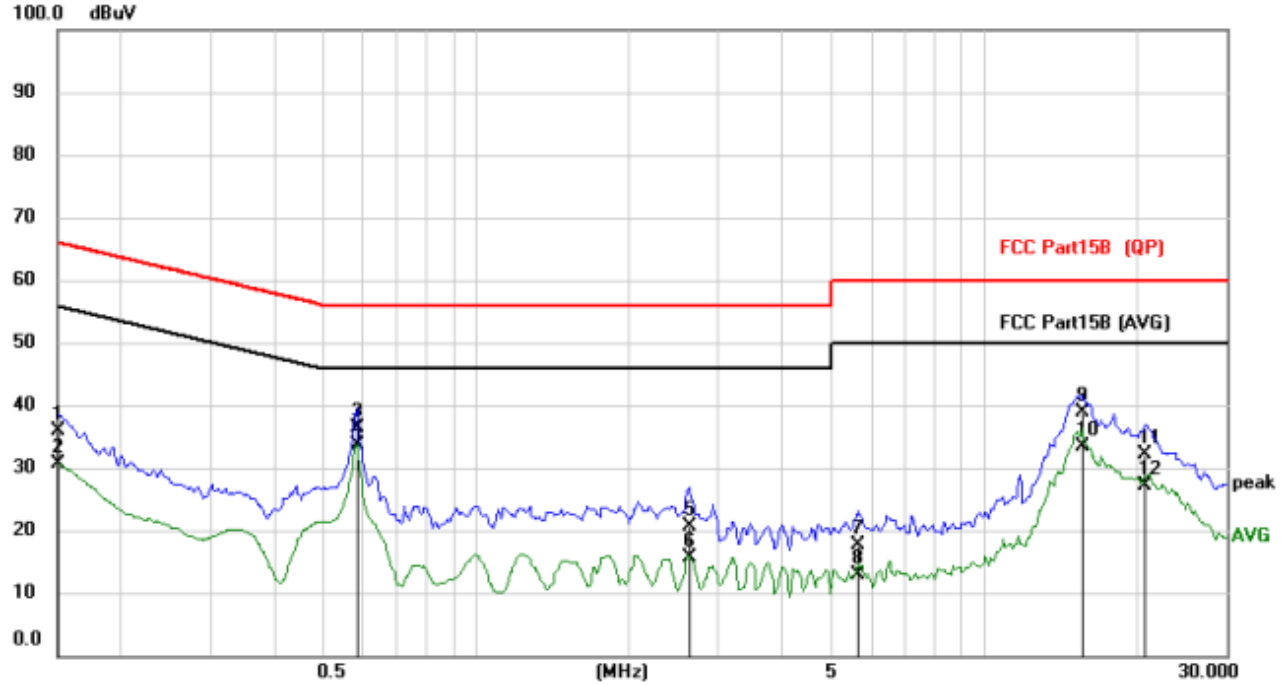
<table>
<tr><td>Test Requirement:</td><td colspan="5">FCC Part15 C Section 15.207</td></tr>
<tr><td>Test Method:</td><td colspan="5">ANSI C63.10:2013</td></tr>
<tr><td>Test Frequency Range:</td><td colspan="5">150KHz to 30MHz</td></tr>
<tr><td>Class / Severity:</td><td colspan="5">Class B</td></tr>
<tr><td>Receiver setup:</td><td colspan="5">RBW=9KHz, VBW=30KHz, Sweep time=auto</td></tr>
<tr><td>Limit:</td><td colspan="5">
<table>
<tr><td rowspan="2">Frequency range (MHz)</td><td colspan="2">Limit (dBuV)</td></tr>
<tr><td>Quasi-peak</td><td>Average</td></tr>
<tr><td>0.15-0.5</td><td>66 to 56*</td><td>56 to 46*</td></tr>
<tr><td>0.5-5</td><td>56</td><td>46</td></tr>
<tr><td>5-30</td><td>60</td><td>50</td></tr>
</table>
* Decreases with the logarithm of the frequency.
</td></tr>
<tr><td>Test setup:</td><td colspan="5"> 

Remark:
E.U.T: Equipment Under Test
LISN: Line Impedence Stabilization Network
Test table height=0.8m</td></tr>
<tr><td>Test procedure:</td><td colspan="5">1. The E.U.T and simulators are connected to the main power through a line impedance stabilization network (L.I.S.N.). This provides a 50ohm/50uH coupling impedance for the measuring equipment.
2. The peripheral devices are also connected to the main power through a LISN that provides a 50ohm/50uH coupling impedance with 50ohm termination. (Please refer to the block diagram of the test setup and photographs).
3. Both sides of A.C. line are checked for maximum conducted interference. In order to find the maximum emission, the relative positions of equipment and all of the interface cables must be changed according to ANSI C63.10:2013 on conducted measurement.</td></tr>
<tr><td>Test Instruments:</td><td colspan="5">Refer to section 6.0 for details</td></tr>
<tr><td>Test mode:</td><td colspan="5">Refer to section 5.2 for details</td></tr>
<tr><td>Test environment:</td><td>Temp.:</td><td>25 °C</td><td>Humid.:</td><td>52%</td><td>Press.:</td><td>1012mbar</td></tr>
<tr><td>Test voltage:</td><td colspan="5">AC 120V, 60Hz</td></tr>
<tr><td>Test results:</td><td colspan="5">Pass</td></tr>
</table>

Remark: Both high and low voltages have been tested to show only the worst low voltage test data.

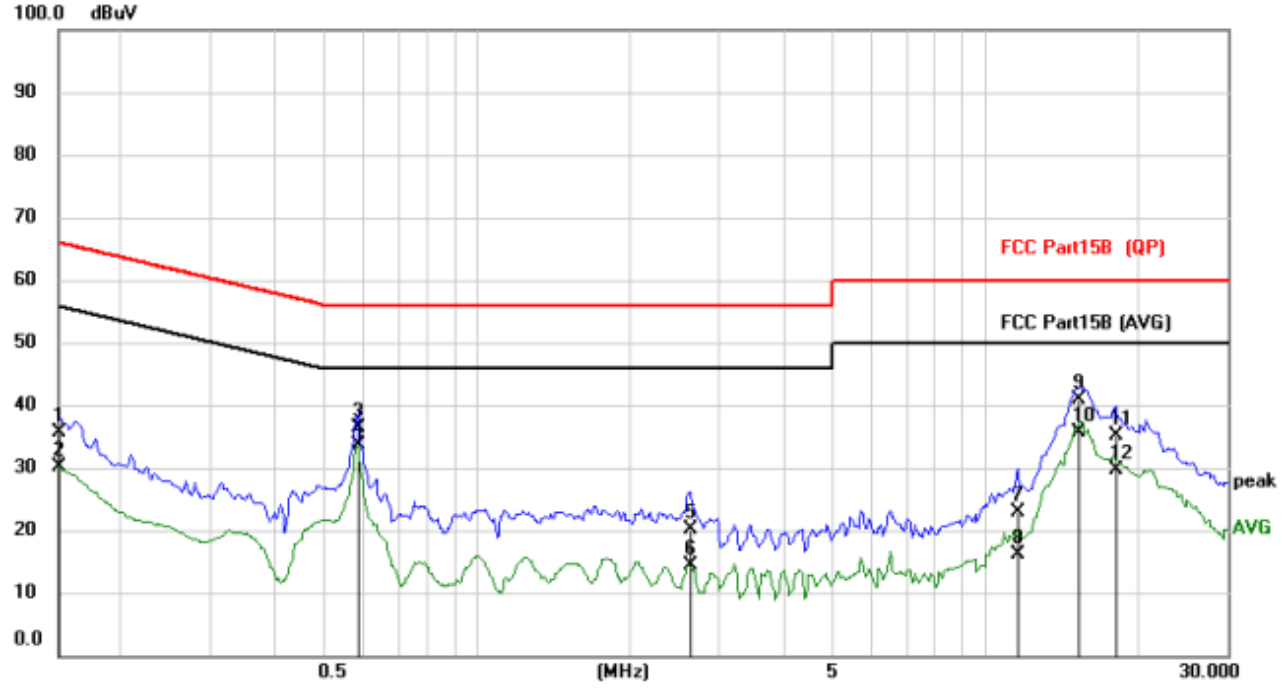
Measurement data:

Line:



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over	
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector
1		0.1500	25.52	10.37	35.89	66.00	-30.11	QP
2		0.1500	20.36	10.37	30.73	56.00	-25.27	AVG
3		0.5829	25.78	10.57	36.35	56.00	-19.65	QP
4	*	0.5829	23.17	10.57	33.74	46.00	-12.26	AVG
5		2.6226	9.69	10.84	20.53	56.00	-35.47	QP
6		2.6226	4.76	10.84	15.60	46.00	-30.40	AVG
7		5.6442	6.56	11.17	17.73	60.00	-42.27	QP
8		5.6442	1.67	11.17	12.84	50.00	-37.16	AVG
9		15.6009	26.75	12.13	38.88	60.00	-21.12	QP
10		15.6009	21.26	12.13	33.39	50.00	-16.61	AVG
11		20.7723	19.80	12.43	32.23	60.00	-27.77	QP
12		20.7723	14.67	12.43	27.10	50.00	-22.90	AVG

Neutral:

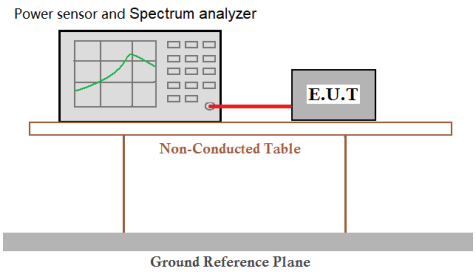


No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over	
		MHz	dBuV	dB	dBuV	dBuV	dB	Detector
1		0.1500	25.46	10.27	35.73	66.00	-30.27	QP
2		0.1500	19.92	10.27	30.19	56.00	-25.81	AVG
3		0.5829	25.92	10.47	36.39	56.00	-19.61	QP
4	*	0.5829	23.25	10.47	33.72	46.00	-12.28	AVG
5		2.6226	9.19	10.84	20.03	56.00	-35.97	QP
6		2.6226	3.63	10.84	14.47	46.00	-31.53	AVG
7		11.5644	11.04	11.72	22.76	60.00	-37.24	QP
8		11.5644	4.34	11.72	16.06	50.00	-33.94	AVG
9		15.2577	28.58	12.22	40.80	60.00	-19.20	QP
10		15.2577	23.33	12.22	35.55	50.00	-14.45	AVG
11		18.0540	22.72	12.38	35.10	60.00	-24.90	QP
12		18.0540	17.34	12.38	29.72	50.00	-20.28	AVG

Notes:

1. An initial pre-scan was performed on the line and neutral lines with peak detector.
2. Quasi-Peak and Average measurement were performed at the frequencies with maximized peak emission.
3. Final Level =Receiver Read level + LISN Factor + Cable Los

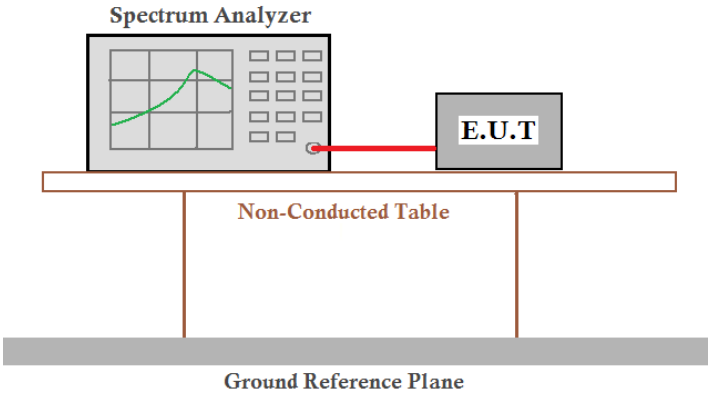
6.2. Conducted Peak Output Power

Test Requirement:	FCC Part15 C Section 15.247 (b)(3)					
Test Method:	ANSI C63.10:2013					
Limit:	30dBm(for GFSK),20.97dBm(for EDR)					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Measurement Data

Mode	Test channel	Peak Output Power (dBm)	Limit (dBm)	Result
GFSK	Lowest	4.86	30.00	Pass
	Middle	8.93		
	Highest	10.79		
π/4-DQPSK	Lowest	6.76	20.97	Pass
	Middle	11.45		
	Highest	12.92		
8-DPSK	Lowest	7.22	20.97	Pass
	Middle	11.69		
	Highest	13.24		

6.3. 20dB Emission Bandwidth

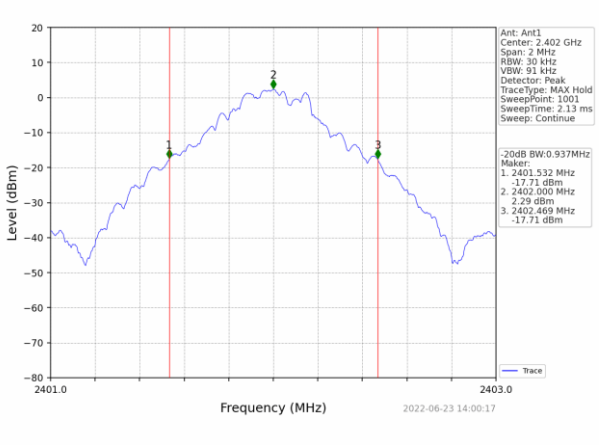
Test Requirement:	FCC Part15 C Section 15.247 (a)(2)					
Test Method:	ANSI C63.10:2013					
Limit:	N/A					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Measurement Data

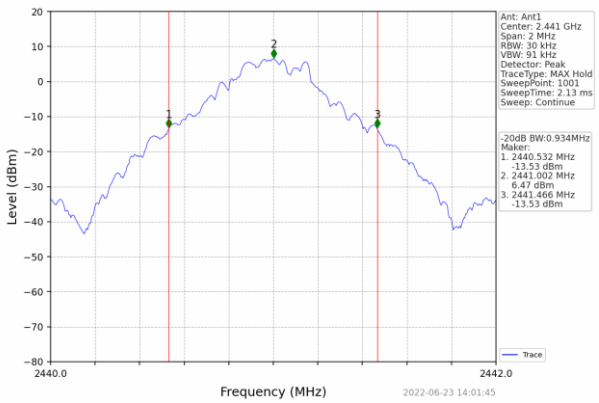
Mode	Test channel	20dB Emission Bandwidth (MHz)	Result
GFSK	Lowest	0.937	Pass
	Middle	0.934	
	Highest	0.943	
π/4-DQPSK	Lowest	1.295	Pass
	Middle	1.312	
	Highest	1.290	
8-DPSK	Lowest	1.310	Pass
	Middle	1.308	
	Highest	1.306	

Test plot as follows:

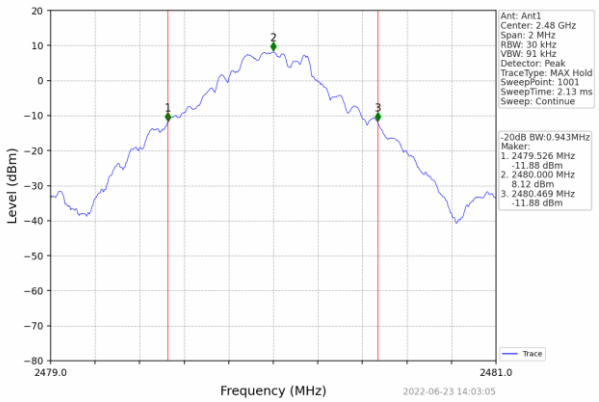
Test mode:	GFSK mode



Lowest channel

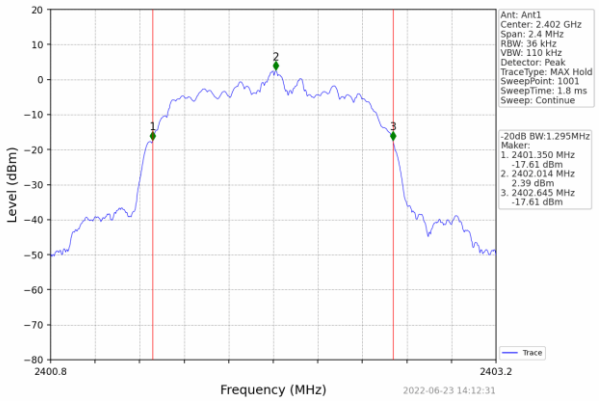


Middle channel

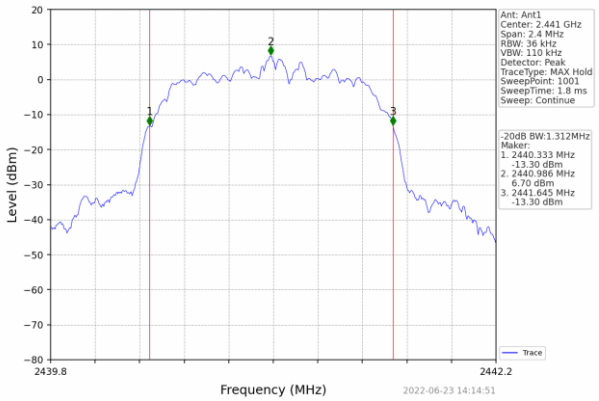


Highest channel

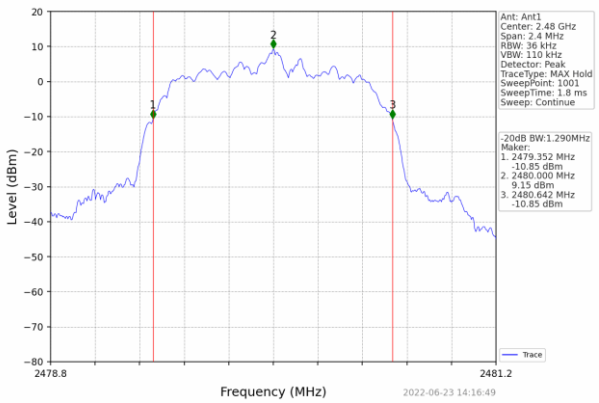
Test mode:	π/4-DQPSK mode



Lowest channel

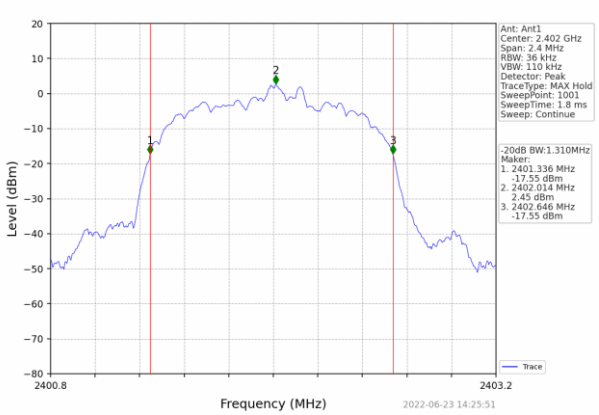


Middle channel

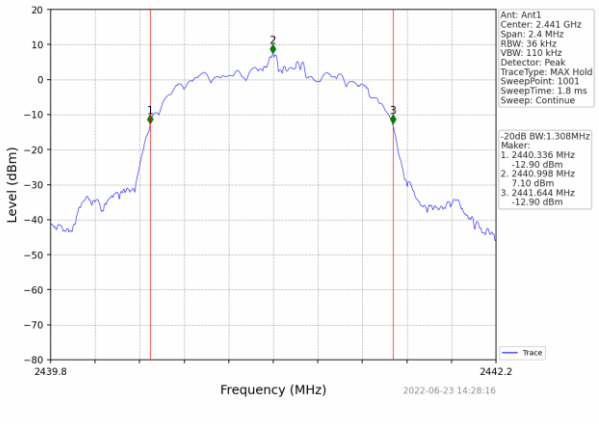


Highest channel

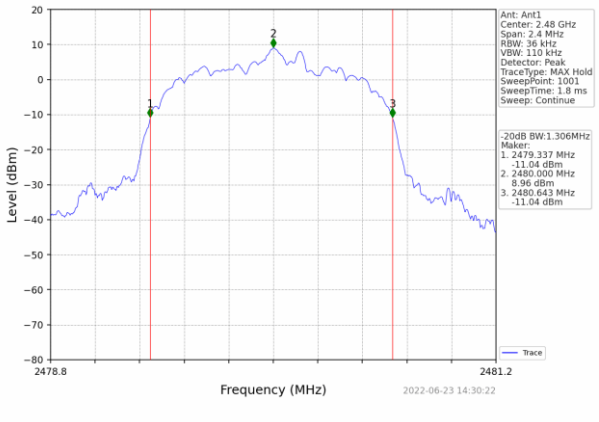
Test mode:	8-DPSK mode



Lowest channel

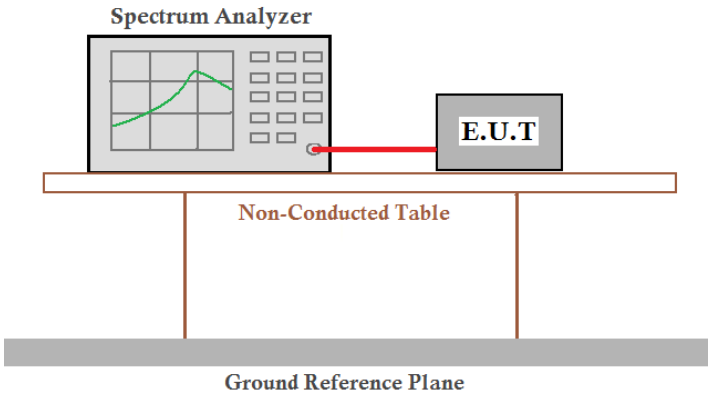


Middle channel



Highest channel

6.4. Frequencies Separation

Test Requirement:	FCC Part15 C Section 15.247 (a)(1)					
Test Method:	ANSI C63.10:2013					
Receiver setup:	RBW=100KHz, VBW=300KHz, detector=Peak					
Limit:	GFSK: 20dB bandwidth π/4-DQPSK : 0.025MHz or 2/3 of the 20dB bandwidth (whichever is greater)					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

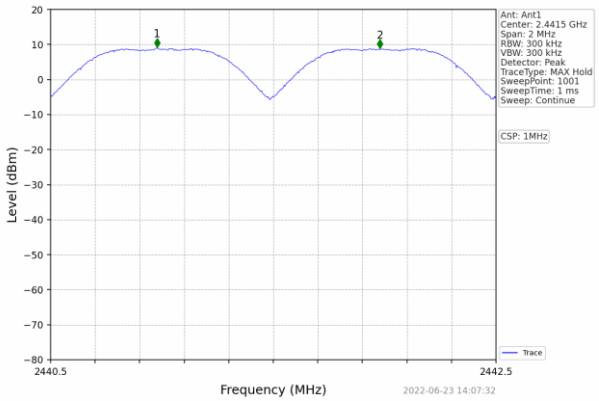
Measurement Data

Mode	Test channel	Frequencies Separation (MHz)	Limit (kHz)	Result
GFSK	Middle	1.000	0.628	Pass
π/4-DQPSK	Middle	1.001	0.875	Pass
8-DPSK	Middle	0.986	0.873	Pass

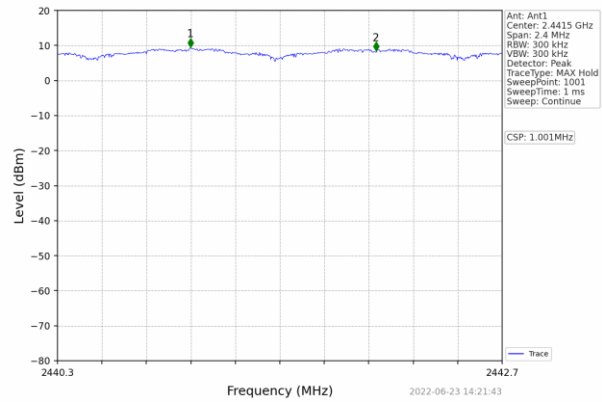
Remark: We have tested all mode at high, middle and low channel, and recorded worst case at middle

Test plot as follows:

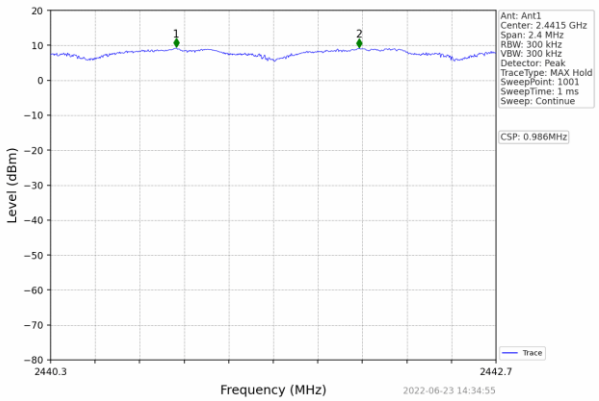
Modulation mode:	GFSK



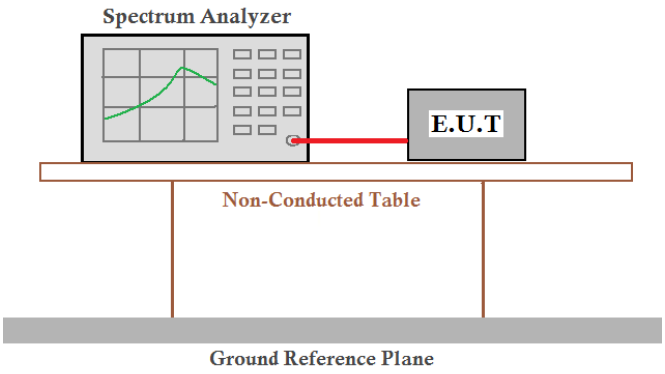
Test mode:	π/4-DQPSK



Modulation mode:	8-DPSK



6.5. Hopping Channel Number

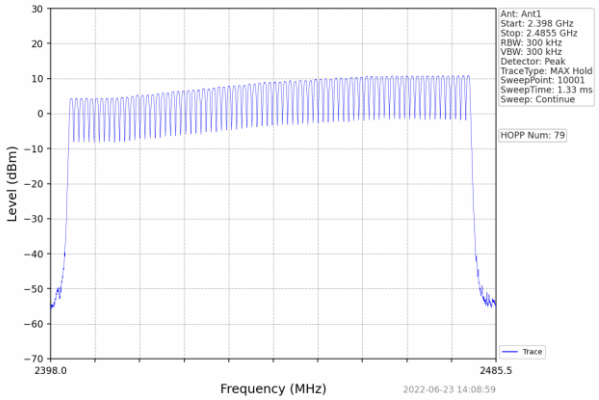
Test Requirement:	FCC Part15 C Section 15.247 (a)(1)(iii)					
Test Method:	ANSI C63.10:2013					
Receiver setup:	RBW=100kHz, VBW=300kHz, Frequency range=2400MHz-2483.5MHz, Detector=Peak					
Limit:	15 channels					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Measurement Data:

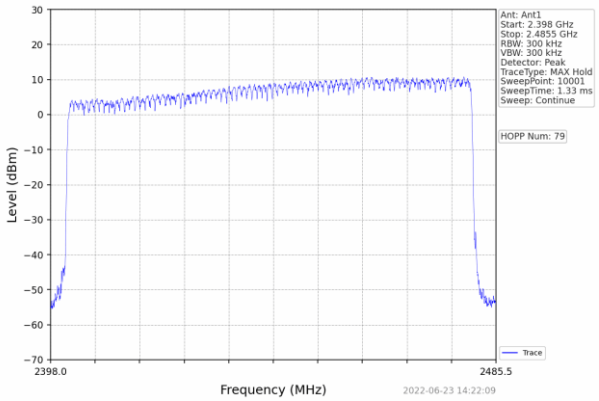
Mode	Hopping channel numbers	Limit	Result
GFSK	79	≥15	Pass
π/4-DQPSK	79		Pass
8-DPSK	79		Pass

Test plot as follows:

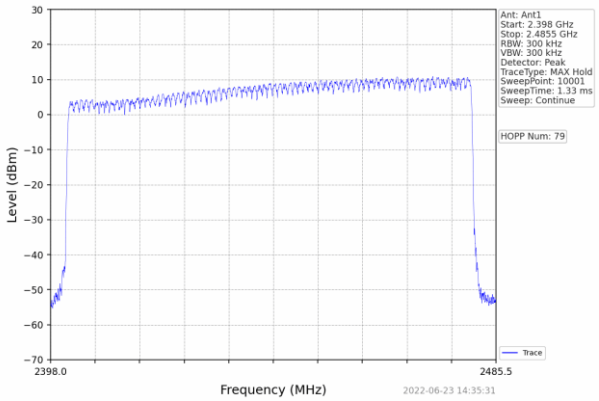
Test mode:	GFSK



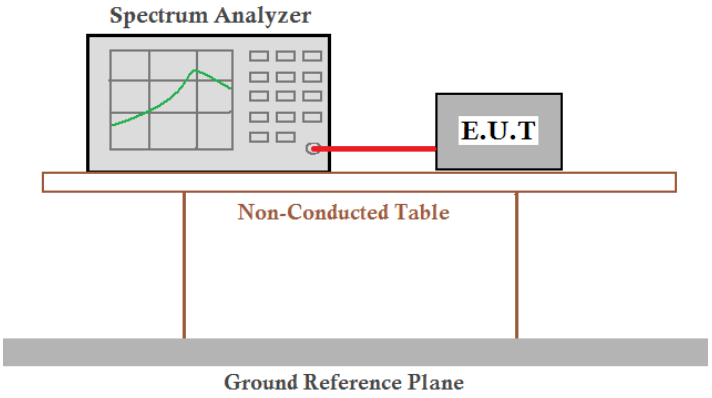
Test mode:	π/4-DQPSK



Test mode:	8-DPSK



6.6. Dwell Time

Test Requirement:	FCC Part15 C Section 15.247 (a)(1)(iii)					
Test Method:	ANSI C63.10:2013					
Receiver setup:	RBW=1MHz, VBW=1MHz, Span=0Hz, Detector=Peak					
Limit:	0.4 Second					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Measurement Data

GFSK mode:

Frequency	Packet	Pulse time (ms)	Dwell time(ms)	Limit(ms)	Result
Hopping	DH1	0.382	122.622	400	Pass
Hopping	DH3	1.640	239.440	400	Pass
Hopping	DH5	2.888	268.584	400	Pass

Note:We have tested all mode at high,middle and low channel,and recoreded worst case at middle channel.

Dwell time=Pulse time (ms) × (1600 ÷ 2 ÷ 79) ×31.6 Second for DH1, 2-DH1, 3-DH1

Dwell time=Pulse time (ms) × (1600 ÷ 4 ÷ 79) ×31.6 Second for DH3, 2-DH3, 3-DH3

Dwell time=Pulse time (ms) × (1600 ÷ 6 ÷ 79) ×31.6 Second for DH5, 2-DH5, 3-DH5

π/4-DQPSK mode:

Frequency	Packet	Pulse time (ms)	Dwell time(ms)	Limit(ms)	Result
Hopping	2DH1	0.392	125.440	400	Pass
Hopping	2DH3	1.644	272.904	400	Pass
Hopping	2DH5	2.898	312.984	400	Pass

Note:We have tested all mode at high,middle and low channel,and recoreded worst case at middle channel.

Dwell time=Pulse time (ms) × (1600 ÷ 2 ÷ 79) ×31.6 Second for DH1, 2-DH1, 3-DH1

Dwell time=Pulse time (ms) × (1600 ÷ 4 ÷ 79) ×31.6 Second for DH3, 2-DH3, 3-DH3

Dwell time=Pulse time (ms) × (1600 ÷ 6 ÷ 79) ×31.6 Second for DH5, 2-DH5, 3-DH5

8-DPSK mode:

Frequency	Packet	Pulse time (ms)	Dwell time(ms)	Limit(ms)	Result
Hopping	3DH1	0.398	127.360	400	Pass
Hopping	3DH3	1.644	271.260	400	Pass
Hopping	3DH5	2.900	310.300	400	Pass

Note:We have tested all mode at high,middle and low channel,and recoreded worst case at middle channel.

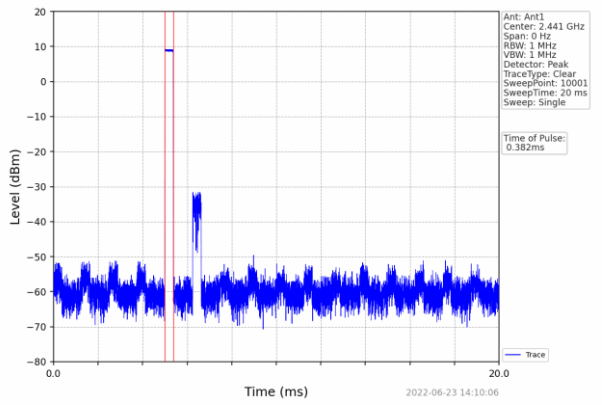
Dwell time=Pulse time (ms) × (1600 ÷ 2 ÷ 79) ×31.6 Second for DH1, 2-DH1, 3-DH1

Dwell time=Pulse time (ms) × (1600 ÷ 4 ÷ 79) ×31.6 Second for DH3, 2-DH3, 3-DH3

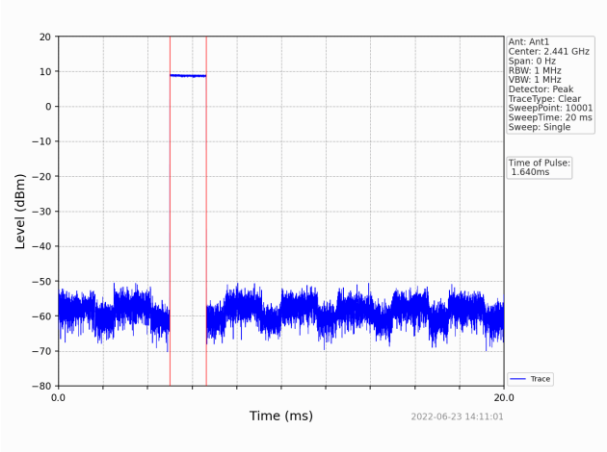
Dwell time=Pulse time (ms) × (1600 ÷ 6 ÷ 79) ×31.6 Second for DH5, 2-DH5, 3-DH5

Test plot as follows:

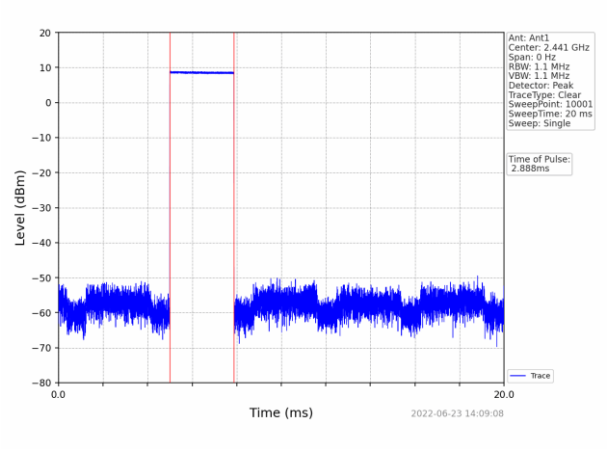
GFSK mode



DH1

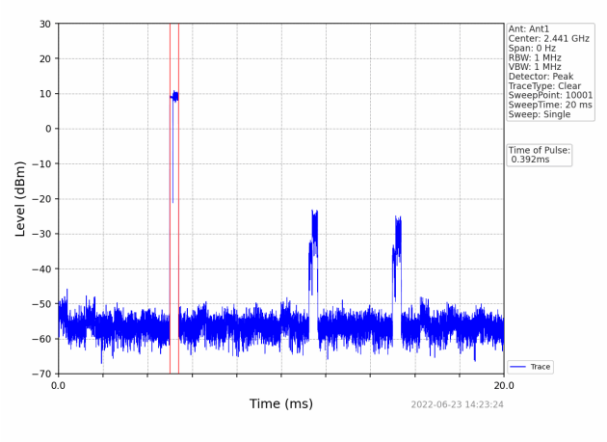


DH3

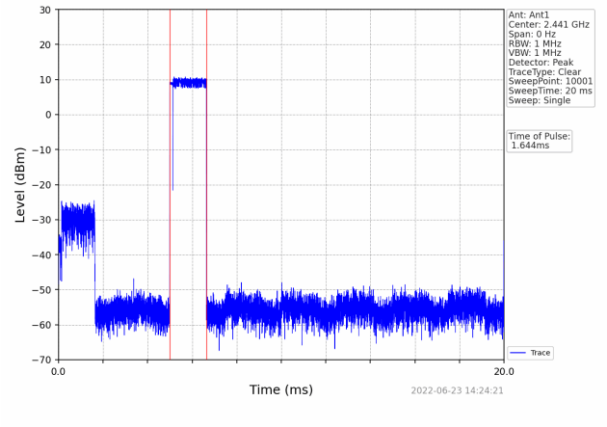


DH5

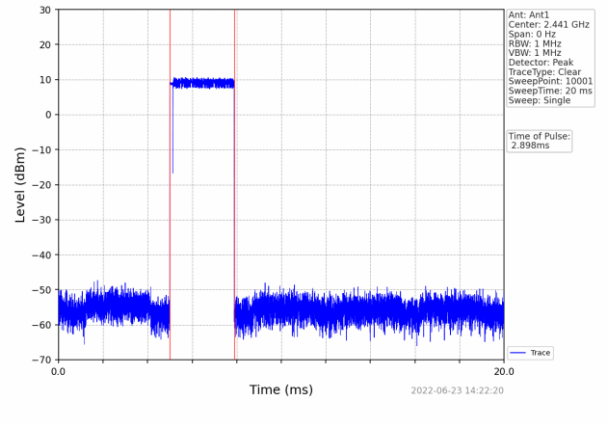
π/4-DQPSK mode



2DH1

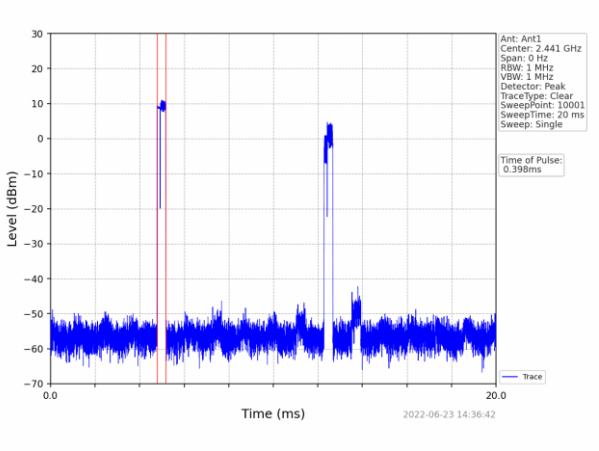


2DH3

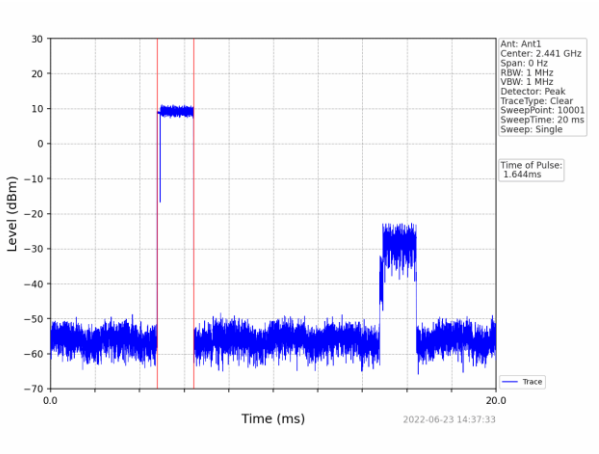


2DH5

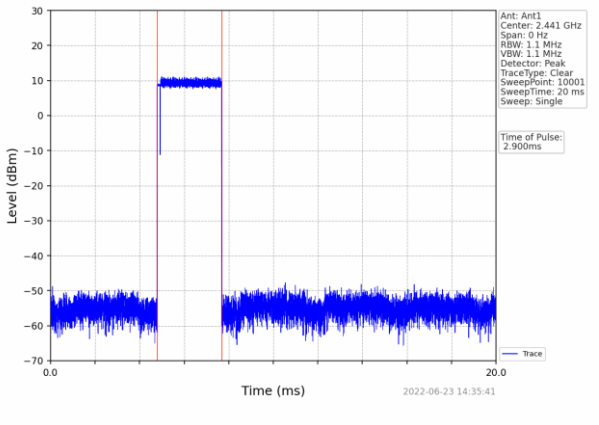
8-DPSK mode



3DH1



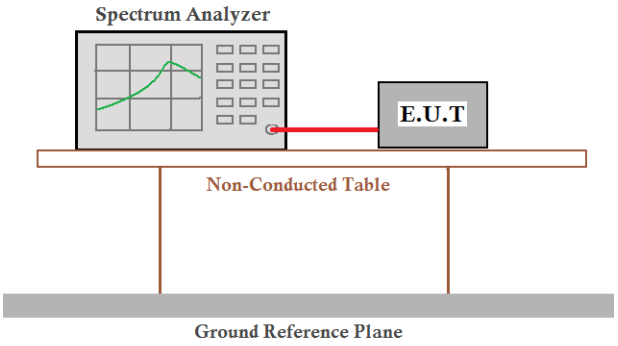
3DH3



3DH5

6.7. Band Edge

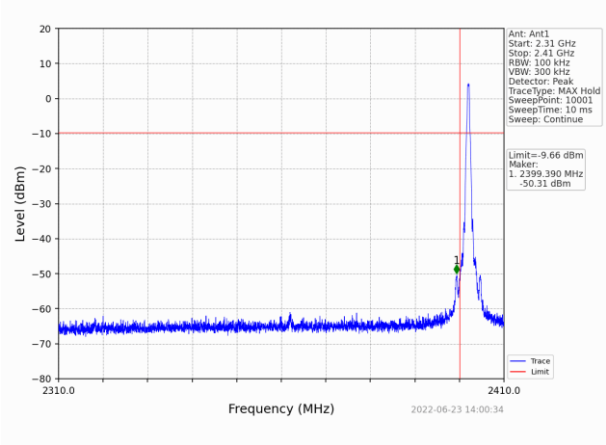
6.7.1. Conducted Emission Method

Test Requirement:	FCC Part15 C Section 15.247 (d)					
Test Method:	ANSI C63.10:2013					
Receiver setup:	RBW=100kHz, VBW=300kHz, Detector=Peak					
Limit:	In any 100 kHz bandwidth outside the frequency band in which the spread spectrum intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement.					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

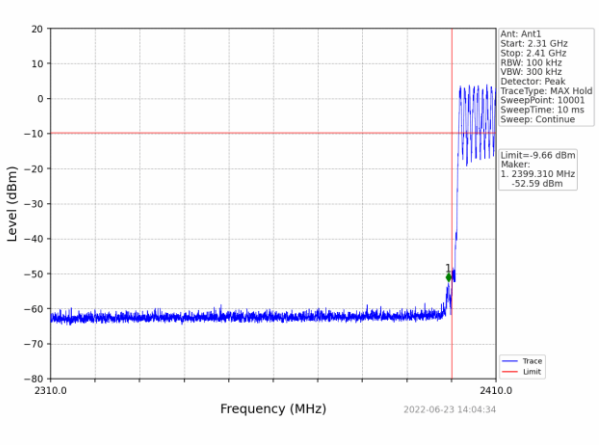
Test plot as follows:

GFSK Mode:

Test channel	Lowest channel

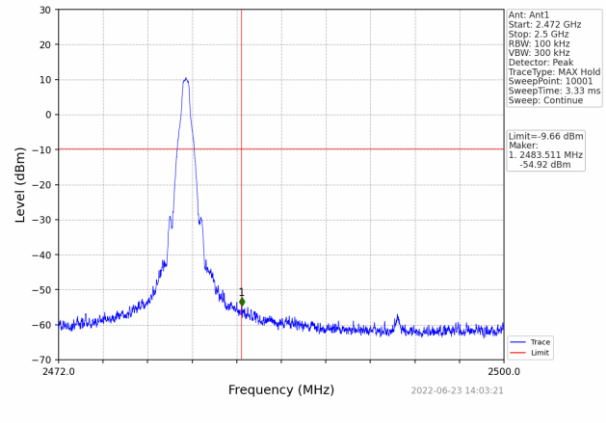


No-hopping mode

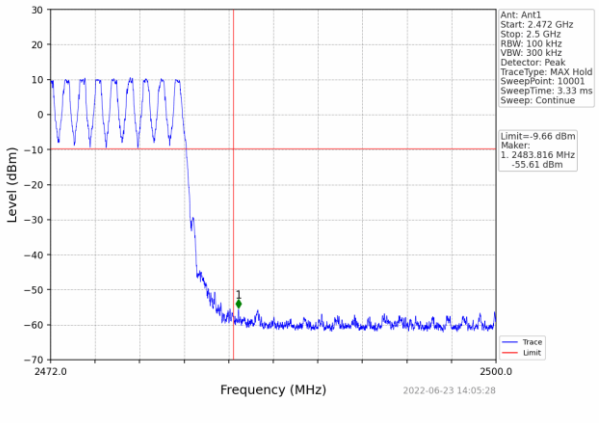


Hopping mode

Test channel:	Highest channel



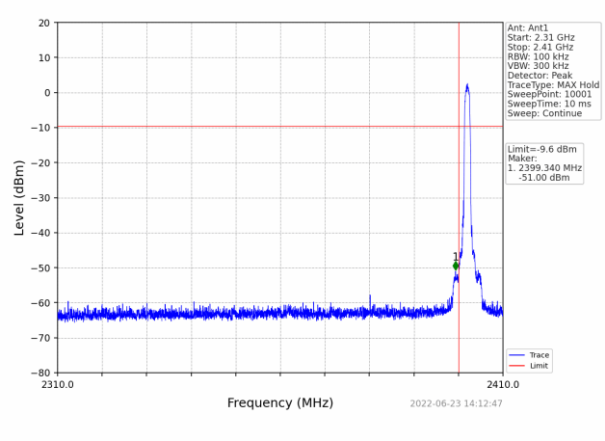
No-hopping mode



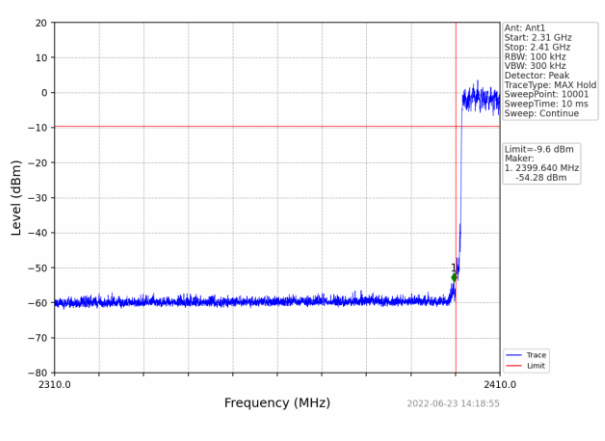
Hopping mode

π/4-DQPSK Mode:

Test channel	Lowest channel

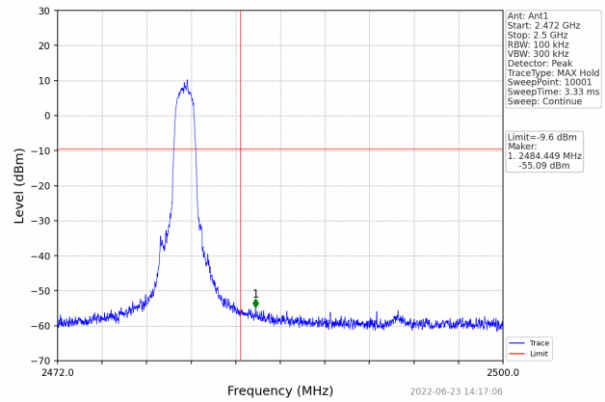


No-hopping mode

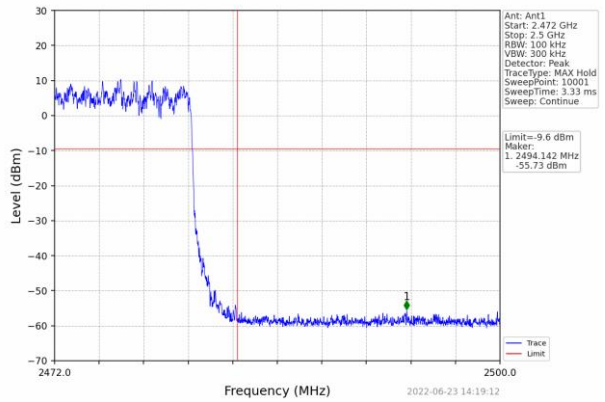


Hopping mode

Test channel:	Highest channel



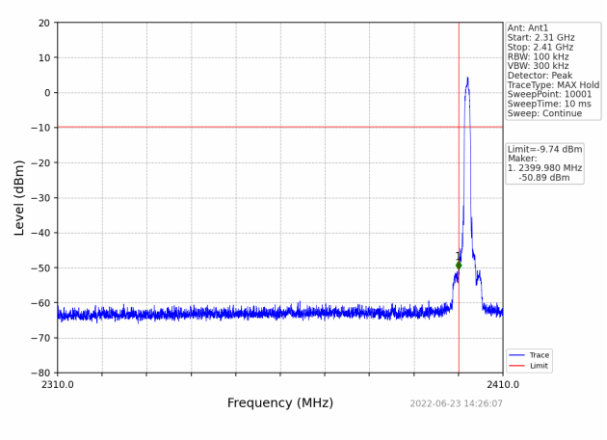
No-hopping mode



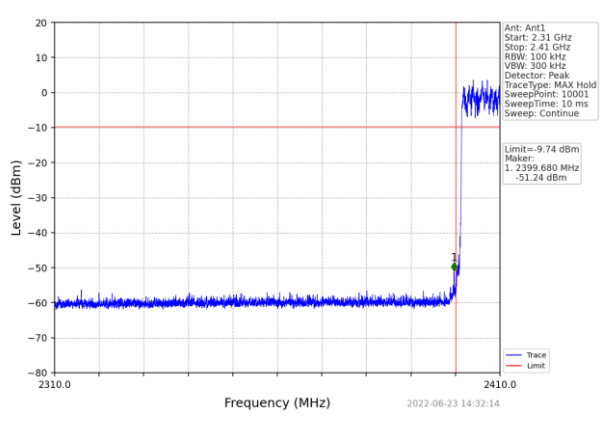
Hopping mode

8-DPSK Mode:

Test channel:	Lowest channel

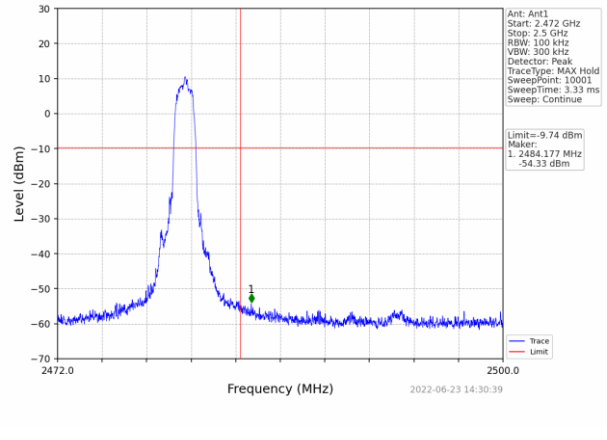


No-hopping mode

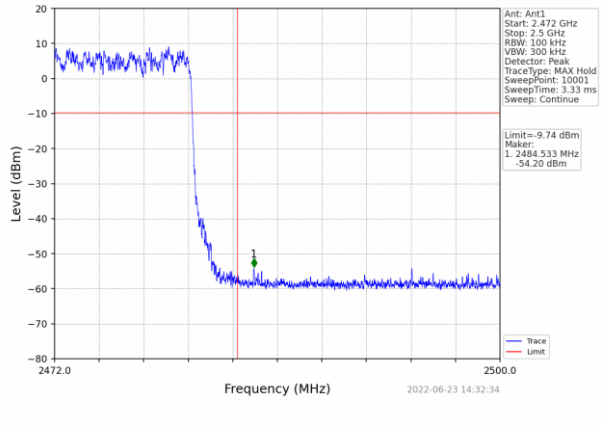


Hopping mode

Test channel:	Highest channel



No-hopping mode



Hopping mode

6.7.2. Radiated Emission Method

Test Requirement:	FCC Part15 C Section 15.209 and 15.205
Test Method:	ANSI C63.10:2013
Test Frequency Range:	All of the restrict bands were tested, only the worst band's (2310MHz to 2500MHz) data was showed.
Test site:	Measurement Distance: 3m

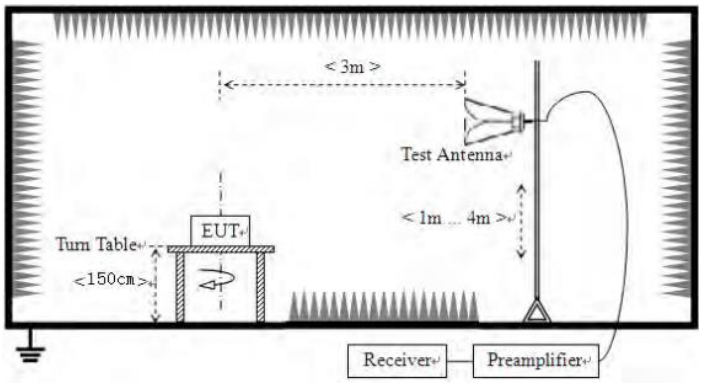
Receiver setup:

Frequency	Detector	RBW	VBW	Remark
Above 1GHz	Peak	1MHz	3MHz	Peak Value
	Peak	1MHz	10Hz	Average Value

Limit:

Frequency	Limit (dBuV/m @3m)	Remark
Above 1GHz	54.00	Average Value
	74.00	Peak Value

Test setup:



Test Procedure:

1. The EUT was placed on the top of a rotating table 1.5 meters above the ground at a 3 meter camber. The table was rotated 360 degrees to determine the position of the highest radiation.
2. The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
3. The antenna height is varied from one meter to four meters above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
4. For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to heights from 1 meter to 4 meters and the rota table was turned from 0 degrees to 360 degrees to find the maximum reading.
5. The test-receiver system was set to Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.
6. If the emission level of the EUT in peak mode was 10dB lower than the limit specified, then testing could be stopped and the peak values of the EUT would be reported. Otherwise the emissions that did not have 10dB margin would be re-tested one by one using peak, quasi-peak or average method as specified and then reported in a data sheet.

Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Measurement Data

Remark: GFSK, Pi/4 DQPSK,8-DPSK all have been tested, only worse case GFSK is reported.

Operation Mode: GFSK TX Low channel(2402MHz)

Horizontal (Worst case)

Frequency	Meter Reading	Antenna Factor	Cable Loss	Preamp Factor	Emission Level	Limits	Margin	Detector Type
(MHz)	(dBμV)	(dB/m)	(dB)	(dB)	(dBμV/m)	(dBμV/m)	(dB)	
2390	56.85	26.20	5.72	33.30	55.47	74.00	-18.53	peak
2390	46.33	26.20	5.72	33.30	44.95	54.00	-9.05	AVG

Vertical:

Frequency	Meter Reading	Antenna Factor	Cable Loss	Preamp Factor	Emission Level	Limits	Margin	Detector Type
(MHz)	(dBμV)	(dB/m)	(dB)	(dB)	(dBμV/m)	(dBμV/m)	(dB)	
2390	58.67	26.20	5.72	33.30	57.29	74.00	-16.71	peak
2390	47.59	26.20	5.72	33.30	46.21	54.00	-7.79	AVG

Operation Mode: GFSK TX High channel (2480MHz)

Horizontal (Worst case)

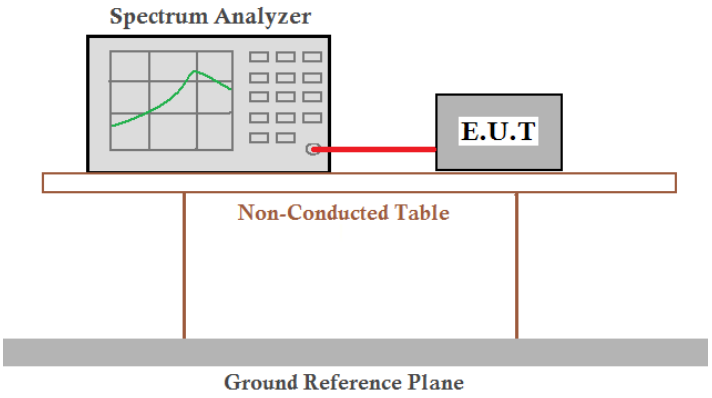
Frequency	Meter Reading	Antenna Factor	Cable Loss	Preamp Factor	Emission Level	Limits	Margin	Detector Type
(MHz)	(dBμV)	(dB/m)	(dB)	(dB)	(dBμV/m)	(dBμV/m)	(dB)	
2483.5	56.47	28.60	6.97	32.70	59.34	74.00	-14.66	peak
2483.5	42.69	28.60	6.97	32.70	45.56	54.00	-8.44	AVG

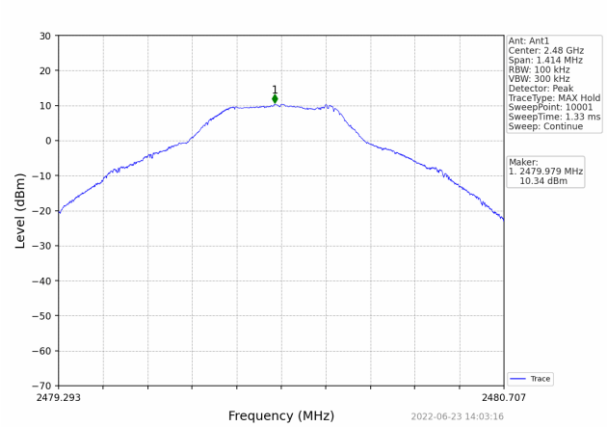
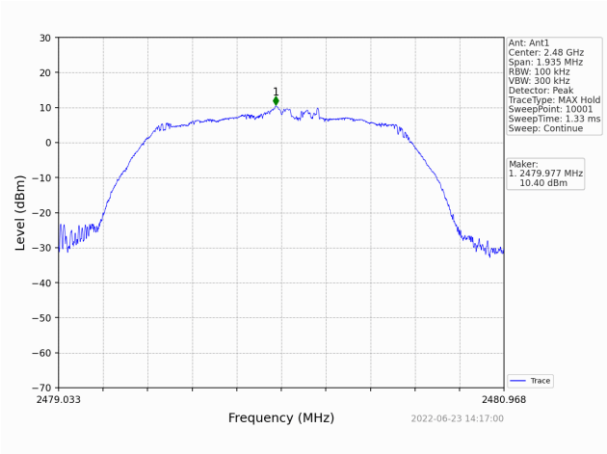
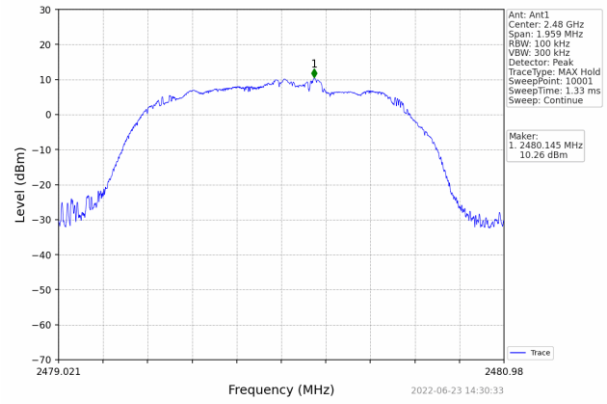
Vertical:

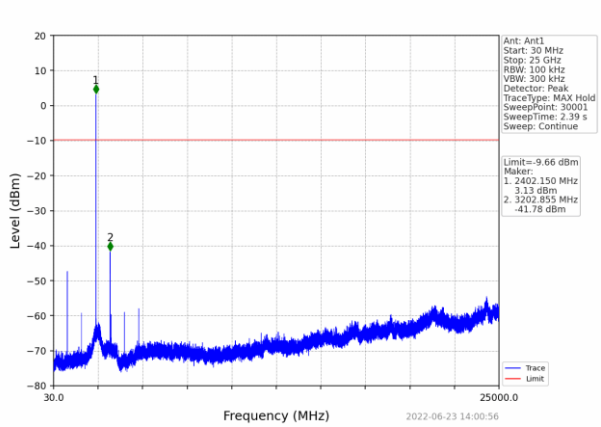
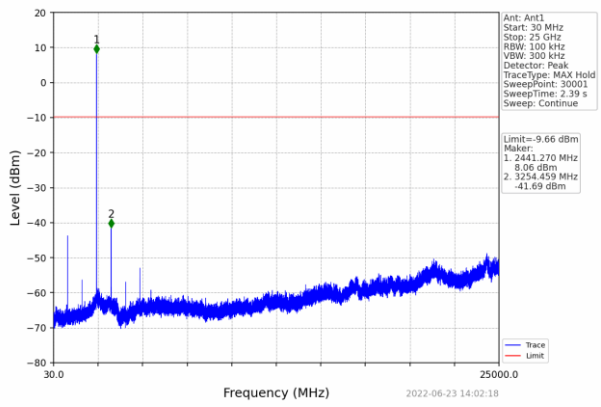
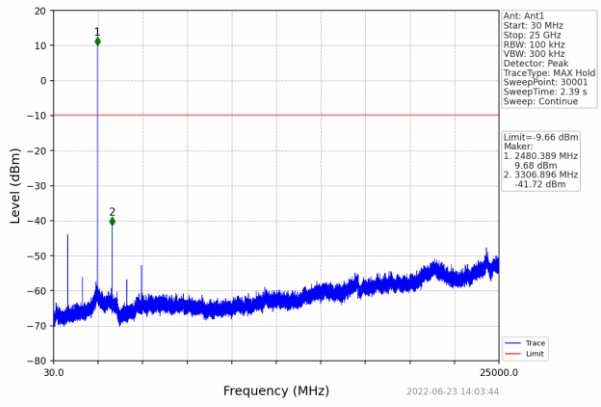
Frequency	Meter Reading	Antenna Factor	Cable Loss	Preamp Factor	Emission Level	Limits	Margin	Detector Type
(MHz)	(dBμV)	(dB/m)	(dB)	(dB)	(dBμV/m)	(dBμV/m)	(dB)	
2483.5	57.26	28.60	6.97	32.70	60.13	74.00	-13.87	peak
2483.5	43.07	28.60	6.97	32.70	45.94	54.00	-8.06	AVG

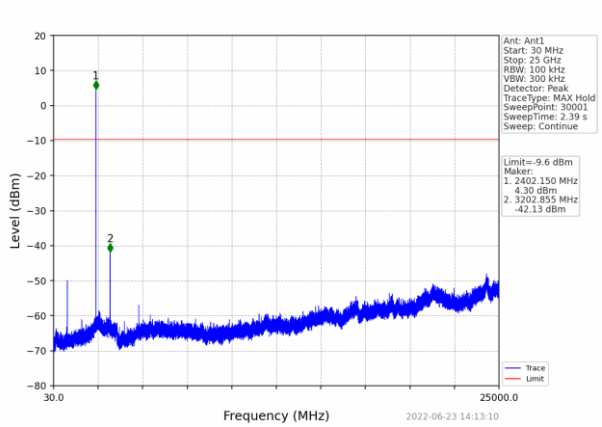
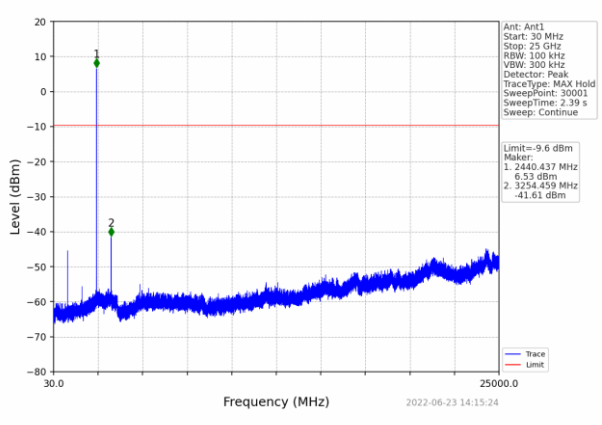
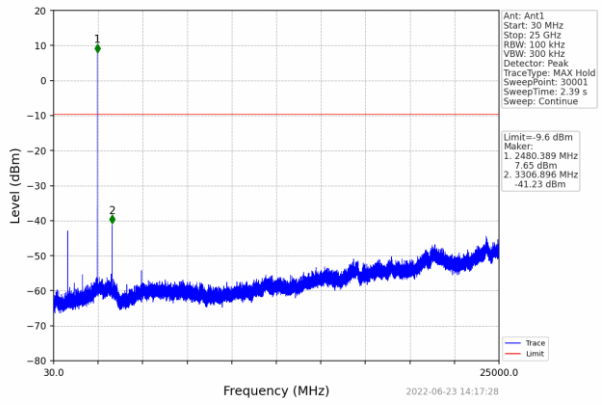
6.8. Spurious Emission

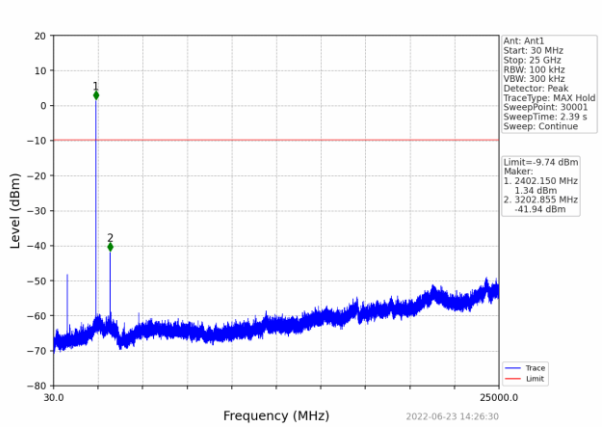
6.8.1. Conducted Emission Method

Test Requirement:	FCC Part15 C Section 15.247 (d)					
Test Method:	ANSI C63.10:2013					
Limit:	In any 100 kHz bandwidth outside the frequency band in which the spread spectrum intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement.					
Test setup:						
Test Instruments:	Refer to section 6.0 for details					
Test mode:	Refer to section 5.2 for details					
Test results:	Pass					
Test environment:	Temp.:	25 °C	Humid.:	52%	Press.:	1012mbar

Reference

GFSK

π/4DQPSK

8-DPSK

GFSK

CH00

CH39

CH78

π/4DQPSK

CH00

CH39

CH78

8-DPSK

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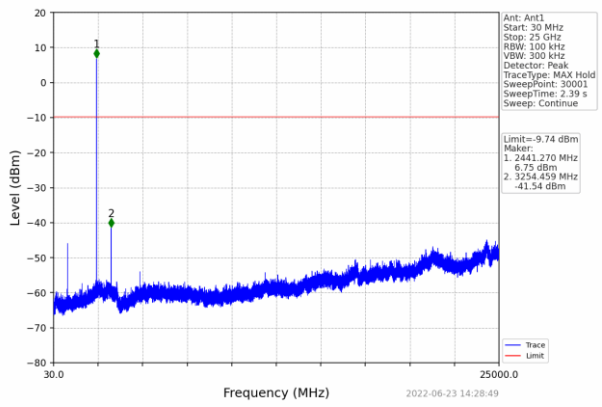
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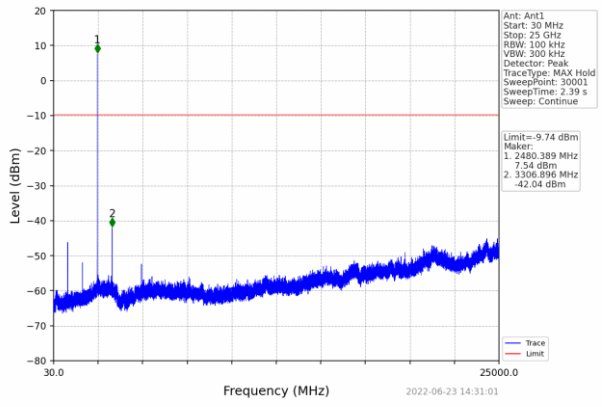

CH78

6.8.2. Radiated Emission Method

Test Requirement:	FCC Part15 C Section 15.209
Test Method:	ANSI C63.10:2013
Test Frequency Range:	9kHz to 25GHz
Test site:	Measurement Distance: 3m

Receiver setup:

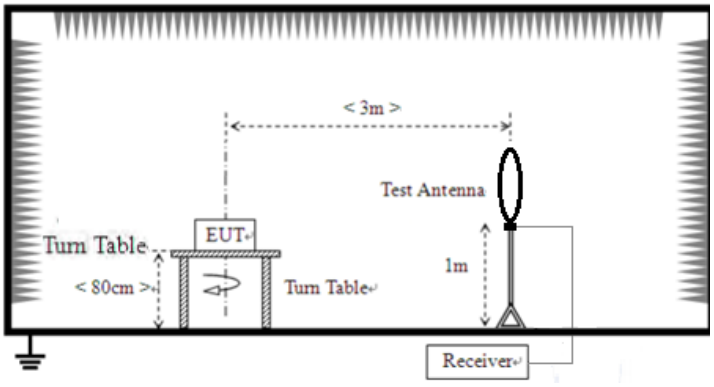
Frequency	Detector	RBW	VBW	Value
9KHz-150KHz	Quasi-peak	200Hz	600Hz	Quasi-peak
150KHz-30MHz	Quasi-peak	9KHz	30KHz	Quasi-peak
30MHz-1GHz	Quasi-peak	120KHz	300KHz	Quasi-peak
Above 1GHz	Peak	1MHz	3MHz	Peak
	Peak	1MHz	10Hz	Average

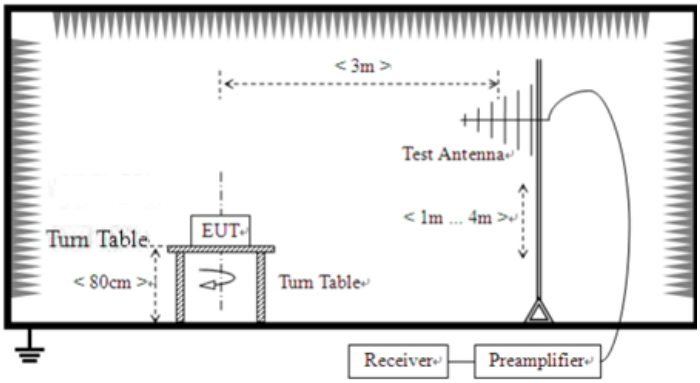
Limit:

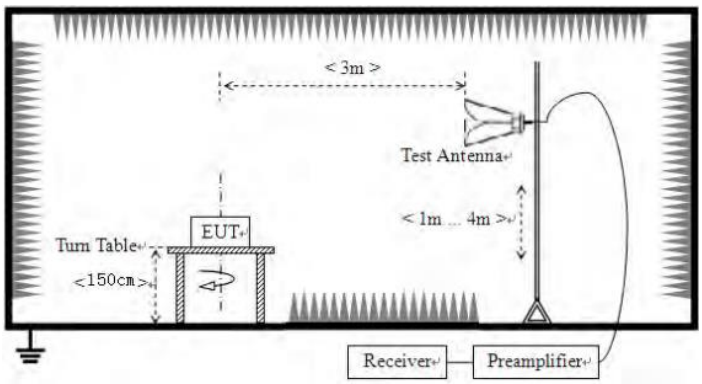
Frequency	Limit (uV/m)	Value	Measurement Distance
0.009MHz-0.490MHz	2400/F(KHz)	QP	300m
0.490MHz-1.705MHz	24000/F(KHz)	QP	30m
1.705MHz-30MHz	30	QP	30m
30MHz-88MHz	100	QP	3m
88MHz-216MHz	150	QP	
216MHz-960MHz	200	QP	
960MHz-1GHz	500	QP	
Above 1GHz	500	Average	
	5000	Peak	

Test setup:

For radiated emissions from 9kHz to 30MHz



<table>
<tr><td></td><td>For radiated emissions from 30MHz to1GHz
 

For radiated emissions above 1GHz
 
</td></tr>
<tr><td>Test Procedure:</td><td>1. The EUT was placed on the top of a rotating table (0.8m for below 1G and 1.5m for above 1G) above the ground at a 3 meter camber. The table was rotated 360 degrees to determine the position of the highest radiation.
2. The EUT was set 3 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
3. The antenna height is varied from one meter to four meters above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
4. For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to heights from 1 meter to 4 meters and the rota table was turned from 0 degrees to 360 degrees to find the maximum reading.
5. The test-receiver system was set to Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.
6. If the emission level of the EUT in peak mode was 10dB lower than the limit specified, then testing could be stopped and the peak values of the EUT would be reported. Otherwise the emissions that did not have 10dB margin would be re-tested one by one using peak, quasi-peak or average method as specified and then reported in a data sheet.</td></tr>
<tr><td>Test Instruments:</td><td colspan="6">Refer to section 6.0 for details</td></tr>
<tr><td>Test mode:</td><td colspan="6">Refer to section 5.2 for details</td></tr>
<tr><td>Test environment:</td><td>Temp.:</td><td>25 °C</td><td>Humid.:</td><td>52%</td><td>Press.:</td><td>1012mbar</td></tr>
</table>

Test voltage:	AC 120V, 60Hz
Test results:	Pass

Measurement data:

Remarks:

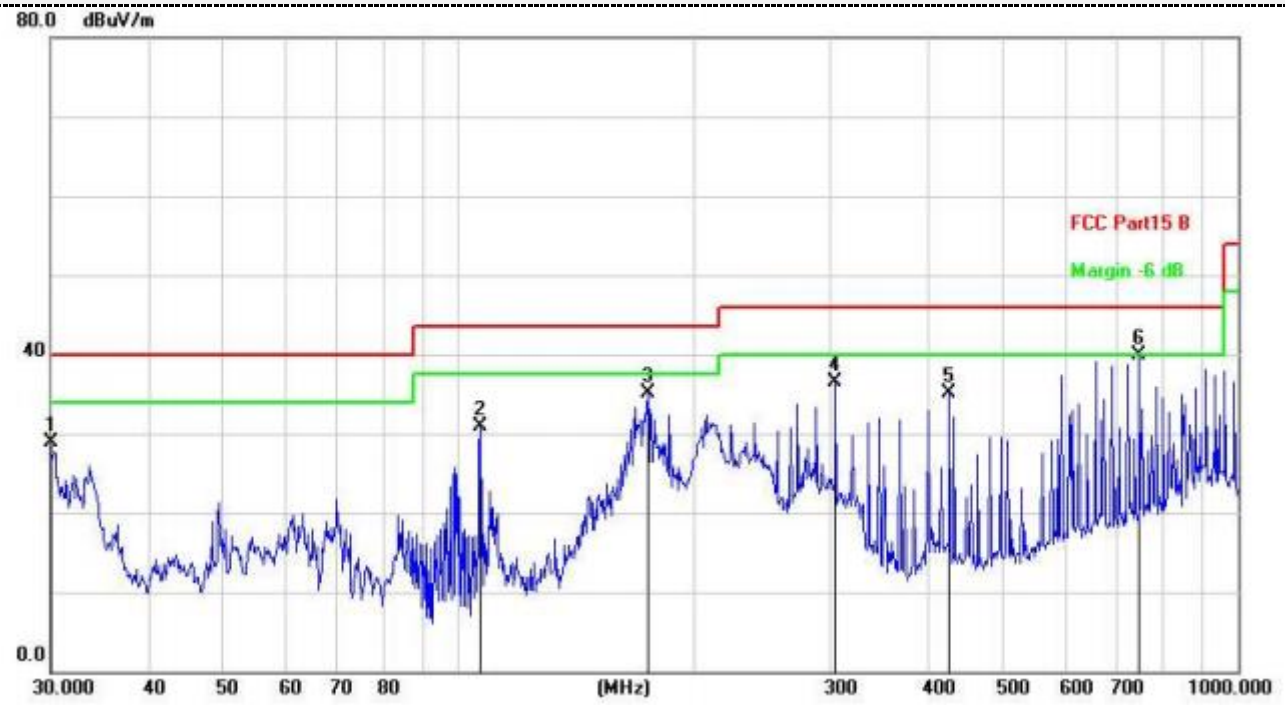
1. *During the test, pre-scan the GFSK, π/4-DQPSK, 8-DPSK modulation, and found the GFSK modulation which it is worse case.*
2. *Pre-scan all kind of the place mode (X-axis, Y-axis, Z-axis), and found the Y-axis which it is worse case.*

■ **9kHz~30MHz**

The low frequency, which started from 9 kHz to 30 MHz, was pre-scanned and the result which was 20 dB lower than the limit line per 15.31(o) was not reported.

For 30MHz-1GHz

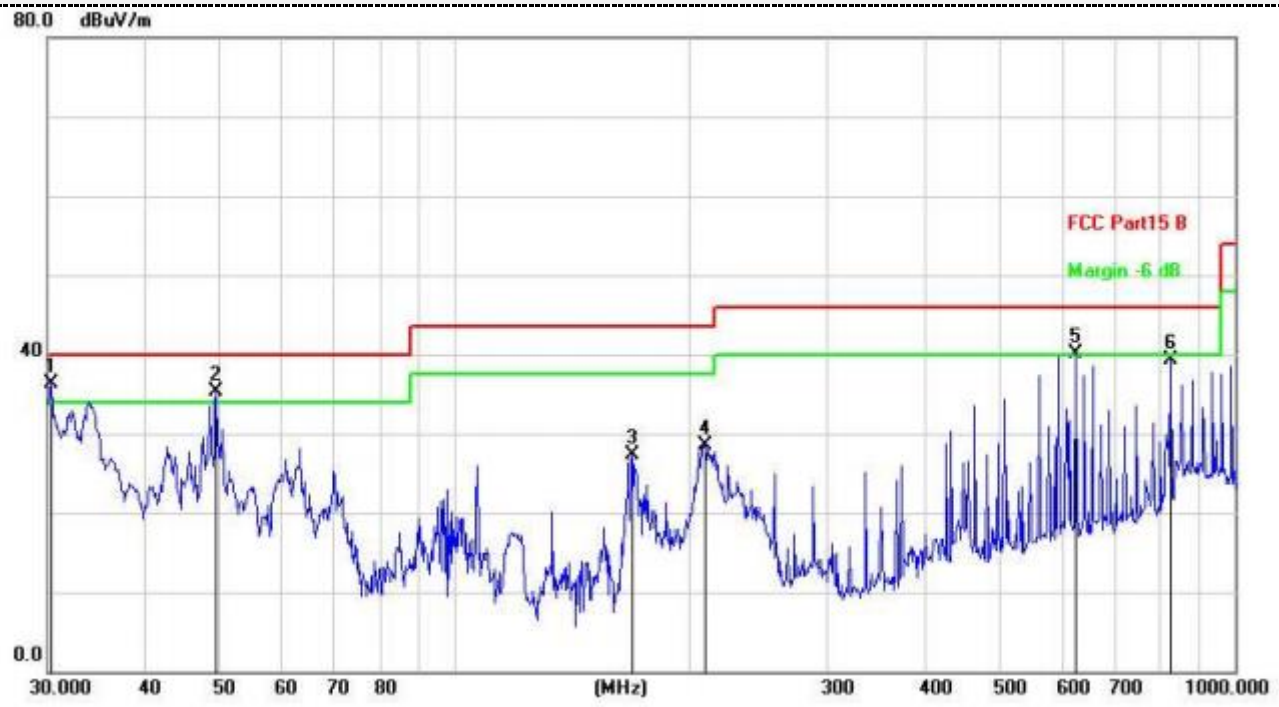
Horizontal



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over	
		MHz	dBuV	dB/m	dBuV/m	dB/m	dB	Detector
1		30.0000	47.45	-18.59	28.86	40.00	-11.14	QP
2		106.7587	51.76	-20.76	31.00	43.50	-12.50	QP
3		175.0368	54.30	-19.19	35.11	43.50	-8.39	QP
4		304.6099	53.91	-17.41	36.50	46.00	-9.50	QP
5		426.5210	49.07	-14.02	35.05	46.00	-10.95	QP
6	*	747.4825	48.34	-8.39	39.95	46.00	-6.05	QP

Final Level =Receiver Read level + Correct Factor

Vertical



No.	Mk.	Freq.	Reading Level	Correct Factor	Measure-ment	Limit	Over	
		MHz	dBuV	dB/m	dBuV/m	dB/m	dB	Detector
1	*	30.3173	54.86	-18.56	36.30	40.00	-3.70	QP
2	!	49.3594	52.61	-17.22	35.39	40.00	-4.61	QP
3		168.4138	46.44	-19.17	27.27	43.50	-16.23	QP
4		209.3129	48.86	-20.45	28.41	43.50	-15.09	QP
5	!	625.0780	49.96	-9.91	40.05	46.00	-5.95	QP
6		827.4934	45.65	-6.26	39.39	46.00	-6.61	QP

Final Level =Receiver Read level + Correct Factor

For 1GHz to 25GHz

Remark: For test above 1GHz GFSK,Pi/4 DQPSK and 8-DPSK were test at Low, Middle, and High channel; only the worst result of GFSK was reported as below:

CH Low (2402MHz)

Horizontal:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4804	52.36	31.40	8.18	31.50	60.44	74.00	-13.56	peak
4804	38.12	31.40	8.18	31.50	46.20	54.00	-7.80	AVG
7206	45.06	35.80	10.83	31.40	60.29	74.00	-13.71	peak
7206	29.68	35.80	10.83	31.40	44.91	54.00	-9.09	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

Vertical:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4804	51.39	31.40	8.18	31.50	59.47	74.00	-14.53	peak
4804	38.26	31.40	8.18	31.50	46.34	54.00	-7.66	AVG
7206	43.55	35.80	10.83	31.40	58.78	74.00	-15.22	peak
7206	29.67	35.80	10.83	31.40	44.90	54.00	-9.10	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

CH Middle (2441MHz)

Horizontal:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4880	52.37	31.40	9.17	32.10	60.84	74.00	-13.16	peak
4880	38.16	31.40	9.17	32.10	46.63	54.00	-7.37	AVG
7320	45.19	35.80	10.83	31.40	60.42	74.00	-13.58	peak
7320	27.19	35.80	10.83	31.40	42.42	54.00	-11.58	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

Vertical:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4880	53.16	31.40	9.17	32.10	61.63	74.00	-12.37	peak
4880	38.15	31.40	9.17	32.10	46.62	54.00	-7.38	AVG
7320	43.27	35.80	10.83	31.40	58.50	74.00	-15.50	peak
7320	28.97	35.80	10.83	31.40	44.20	54.00	-9.80	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

CH High (2480MHz)

Horizontal:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4960	53.17	31.40	9.17	32.10	61.64	74.00	-12.36	peak
4960	37.59	31.40	9.17	32.10	46.06	54.00	-7.94	AVG
7440	45.11	35.80	10.83	31.40	60.34	74.00	-13.66	peak
7440	28.25	35.80	10.83	31.40	43.48	54.00	-10.52	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

Vertical:

Frequency (MHz)	Meter Reading (dBμV)	Antenna Factor (dB/m)	Cable Loss (dB)	Preamp Factor (dB)	Emission Level (dBμV/m)	Limits (dBμV/m)	Margin (dB)	Detector Type
4960	52.31	31.40	9.17	32.10	60.78	74.00	-13.22	peak
4960	38.16	31.40	9.17	32.10	46.63	54.00	-7.37	AVG
7440	44.28	35.80	10.83	31.40	59.51	74.00	-14.49	peak
7440	28.35	35.80	10.83	31.40	43.58	54.00	-10.42	AVG
---	---			---	---	---	---	---
---	---			---	---	---	---	---
Remark: Factor = Antenna Factor + Cable Loss – Pre-amplifier.								

Remark：
(1) Data of measurement within this frequency range shown “--- ” in the table above means the reading of emissions are attenuated more than 20dB below the permissible limits or the field strength is too small to be measured.
(2) When the test results of Peak Detected below the limits of Average Detected, the Average Detected is not need completed.

7. Test Setup Photo

Reference to the **appendix I** for details.

8. EUT Constructional Details

Reference to the **appendix II** for details.

------End------