

NOT TO SCALE, TYPICAL REPRESENTATION

FIGURE 1

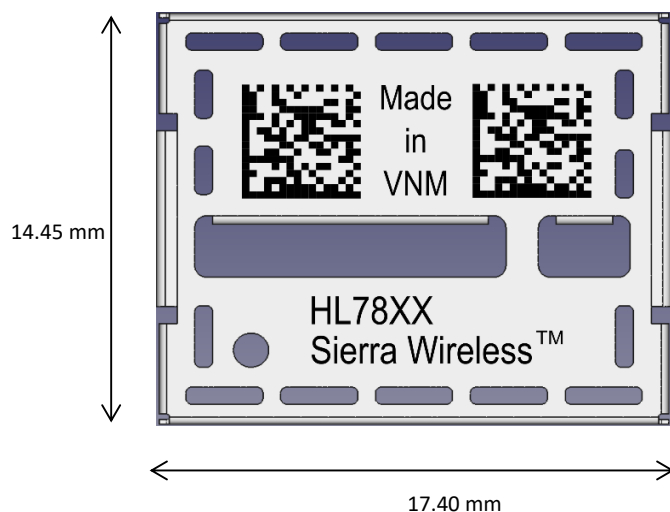
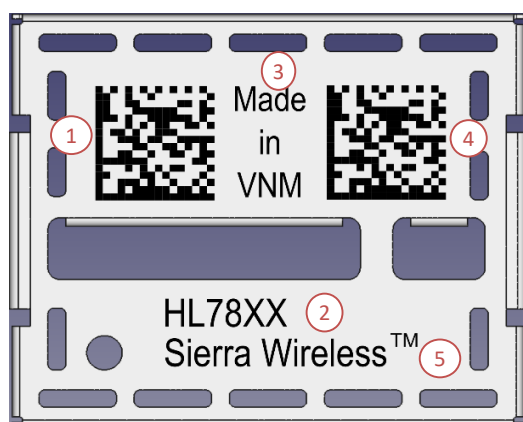



FIGURE 2



Note that barcode representations are for reference only; relative lengths, widths and shapes of bars are to be printed in compliance with the barcode format called out in Table 1 on page 2

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DETAILS

REF	Static/ Dynamic	Type	Symbology	Height (millimeters)	Data Source (Static text in " ")	Comments
1					Refer to Stage 1 spec	
2					Refer to Stage 1 spec	
3					Refer to Stage 1 spec	
4	Dynamic	Barcode	Data Matrix	4.00±0.5	[IMEI value assigned to the device]	
5	Static	Text	Arial Narrow	1.0±0.2	["Sierra Wireless TM "]	

Italicized items denote punctuation, spaces or line-breaks to be included as part of the data source

Note (i) - For Product Name data source:

If label belongs directly in a 11xxxxx SKU BOM, refer to the 'Description' field in the 'Cover Page' tab of this SKU in Agile, and print the text that comes before the first comma in that field

OR if label belongs directly in a 12xxxxx PCA BOM, refer to the 'Description' field in the 'Cover Page' tab of this PCA assembly in Agile, and print the text that in between the first and second comma in that field.

NOTES:

- a) Minimum X-dimensions for all barcodes are to be at least 0.127mm (5.0-mil) unless otherwise specified in the Comments column of each reference in Table 1.
- b) All 2D barcodes are to be encoded in Data Matrix (ECC 200) symbology. Minimum X-dimension for all 2D barcodes are to be 0.339mm (13.3mil). There must be an undisturbed white region on all four sides of each barcode, minimum 0.4mm on each side.
- c) For positioning of barcodes, and positioning of barcode human readables relative to the barcodes, refer to Figure 1 on page 1.
- d) For all text listed in Table 1:
 - If font style for an item is listed as "N/A", recommended font style is Arial, but factory may select any suitable font for that item.
 - If font style is specifically mentioned for a specific item, factory must print using the mentioned font style for the item.
- e) For all items that are Logo type, factory is to refer to Arena document 2102319 and use the corresponding logo found in that document. Factory must also respect the Aspect Ratio requirement of each logo. Maximum aspect ratio deviation of $\pm 10\%$ is allowed.

PRINTING NOTES:

- I) Note that this is a base part print spec drawing. For label blank stock material and mechanical specifications refer to item on BOM with identical REF DES as this print spec drawing.
- II) Barcodes must meet print quality requirements as outlined in the "General Cosmetic Spec for SWI Products" document (Item #2140122).