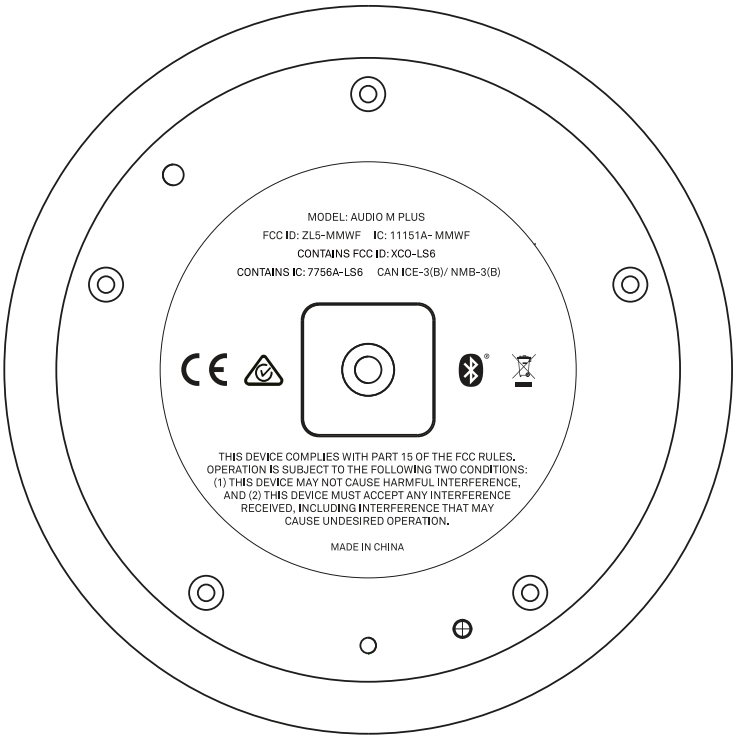


8 7 6 5 4 3 2 1

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REVISIONS			
REV.	CHANGE DETAIL	PURPOSE	DATE
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AUDIO M PLUS

P/N:77-490002-0A

底盖

材质和油漆：ABS757 喷涂铜色Pantone Metallic 876C

丝印颜色：黑色

技术要求 (Notes) :				ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
1	材质:				PARTS LIST			
2	表面处理:				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETER TOLERANCES ARE:			
3	未标折弯角度均为90°	未标折弯半径为R0.3	所有喷漆面需做孔防堵	CAD generated drawing Don't manually update		MODEL: Audio M Plus	HANSONG(NANJING) TECHNOLOGY CO.,LTD. NO. HS/QR-RD-26	
4	All bending must be 90° unless specified	All bending radius should be R0.3 unless specified	All screw hole area should be mask in painting surface	Linear:GB/T1804-m OR ISO 2768-m		APPROVALS	DATE	PART NAME
5	除特别说明, 拔模角<1°	带*的尺寸为关键尺寸	未标锐角度圆角需R0.1			Drawn by ME Lily.wu	2015.07.07	底盖丝印
6	All draft angle should be less than 1°	The dimension with * is very important	All sharp edges should be smoothing R0.1			Checked by tooling ME		PART NO.
7	不做表面处理的零件, 切边做防堵处理	不得有毛刺、露筋等冲压不良	不可有变形及飞边等注塑不良			Checked by Team leader		DWG. NO.
8	外观面不得有明显的划痕、划伤	检验标准: HS/IS-SQE-10	Must be free of burrs, flashes, and any other molding imperfection			Approved by ME Manager		HS40-Audio M -B12V1-SR03
9	No shrink mark and scratch on the surface	检验标准: HS/IS-SQE-10				PRODUCTION	SCALE fit	REV.
10							A3 Size	SHEET 1 OF 1

