VER.	MARK	DCR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
1	N/A	N/A	2023/12/13	First release	David Kuo
2	N/A	N/A	2023/06/26	Modify Schema ref. Master BOM	David Kuo
3	N/A	N/A	2024/10/16	Modify Module Part List Master BOM	David Kuo

1 Placement of **Telit-Cinterion** logo (File TC_Logo.bmp) (4,7x 5 mm - WxH).

2 LE910Q1-SNG Font Arial-Bold 5pt.

3 Clear writing of the **IMEI** as indicated on the P32-EN Product ID number allocation document. Font

IMEI=TAC(8 digits)+ SN(6 digits) + 1 digit checksum(標準算法）；
IMEI: 111111112222223
IMEI digital range (total 15 digital) :
IMEI(15 digits) = 111111112222223
1st-8th digits - XX TAC code(35616692)
9th-14th digits - serial number (000000-299999)
The 15th digit of IMEI = Check Sum,generate by FXN
IMEI, Barcode type: Date matrix, barcode content: 111111112222223
Date matrix parameter:
elements width: 7dots
ECC: 0

4 Barcode type 2D datamatrix of IMEI;

First 15 chars: Module IMEI as indicated on the P32-EN Product ID number allocation document.

IMEI=TAC(8 digits)+ SN(6 digits) + 1 digit checksum(標準算法）；
IMEI: 111111112222223
IMEI digital range (total 15 digital) :
IMEI(15 digits) = 111111112222223
1st-8th digits - XX TAC code(35616692)
9th-14th digits - serial number (000000-299999)
The 15th digit of IMEI = Check Sum,generate by FXN
IMEI, Barcode type: Date matrix, barcode content: 111111112222223.

Next char: ID separator = ;

Next char: Text as reported C2399000000 on "Shcena ref." field on row 0100 of MasterBOM

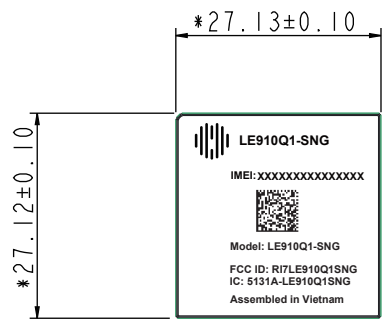
Last 9 chars: MM1234567
where
MM = Contract Manufacturer ID number (2 digits with leading zeros) as reported in P32-EN ANNEX(Here is 69).
1234567 = Serial 7 digits progressive number including leading zeros.
Example: 060000123
Barcode type 2D datamatrix ECC200 size 6 x 6 mm tolerance xy +/- 0.5mm Quite zone: 1,5mm.
Offset between ref.0 point and object upper left corner x=1.2mm y=6mm tolerance xy +/- 0.5mm.

e.g.: 111111112222223;C2399000000691234567

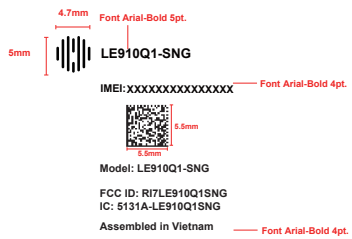
IMEI | **; Row 0100 in MasterBOM** | **Serial 7 digits progressive number** | **Contract Manufacturer ID**

5 **Model:LE910Q1-SNG** Font Arial-Bold 4pt.
FCC ID: RI7LE910Q1SNG
IC: 5131A-LE910Q1SNG

6 **Assembled in Vietnam** Font Arial-Bold 4pt.



scale:1:1



標籤製作粘貼方式/T99W566.01/03/3 of 9

Select	*								
Dim. \ Tol.	A	B	C	EPS	EPE	BAG	CTN	LABEL	USR
0~6	0.05	0.05	0.10					0.20	0.05
6~30	0.10	0.15	0.20	0.50	0.50	3.00		0.20	0.05
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	0.10
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	0.15
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	0.20
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	0.20
DRAFT TOLERANCE			±0.2°	CRITICAL DIM. MARK					*/Ⓟ

MATERIAL(SPEC.)	SCALE 1:1	Foxconn Industrial Internet 富士康工业互联网	
FINISH	SHEET		
UNIT mm	PART NAME T99W566.01 Laser		
SIZE A4	MODEL LE910Q1-SNG	PART NO.	DESIGNED David Kuo
	CUSTOMER MODEL	CUSTOMER PART NO.	APPROVED Bailey Tan