Note:
1. Printing color:
   Logo : PMS432C & PMS431C
   Others: Black

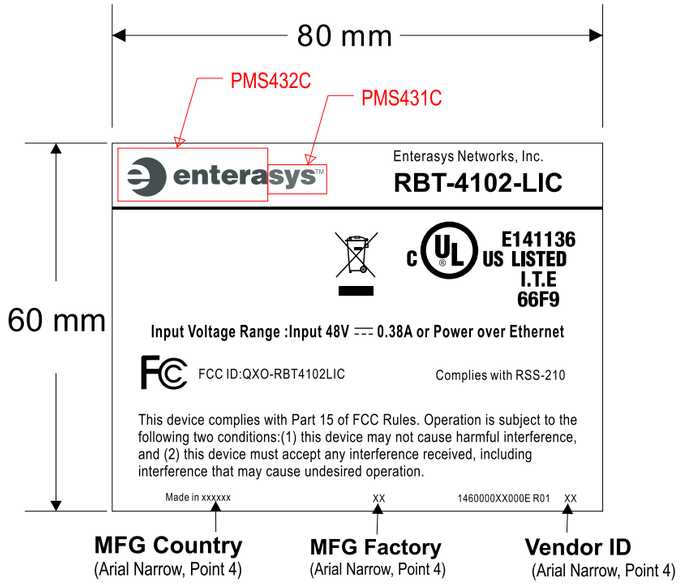
2. **MFG Factory:**
   1.亞瑟(CIS)---------->BH
   2.旭電Solectron(Shen Zhen)------->AZ
   3.旭電Solectron(kaohsiung高雄)--->AK
   4.旭電Solectron(Singapore新加坡)->AS
   5.旭電Solectron(USA美國)--------->AU
   6.智邦Accton(Shen zhen)---------->AC
   7.上海廣智SVA Accton(Shanghai)--->GZ

MFG Country:

Decide by import and export country
for example:
1. MADE IN TAIWAN
2. MADE IN CHINA

Vendor ID:

Decide by Vendor



Modification	
1	
2	
3	
4	
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6	
7	
8	

Card Paper / Top lineboard

GSM (g/m²) \ Paper	CCNB	SBS	Double SBS
250			
280			
300			
310			
340			
350			

Coated	UV	Mar Resistant Varnish	
PP Film	LF(T=0.15mm)	DF(T=0.18mm)	

Corrugate list

Flute (A Degree)		Top lineboard	Single wall/ Double wall GSM g/m (Top lineboard/Medium/Bottom lineboard)
B	E	Yellow	230 X 100 X 230
		White	220 X 100 X 200
A		Yellow	230 X 180 X 230
		Yellow	230 X 100 X 230
AB		230X100X100X100X230	

Bursting Strength (Kgf / cm²)

8	14	16	18	Other

Die Cut Tolerance + / - 0.5 mm

DIM. \ GRADE	0	1	2	3	4	5
0 — 16	0.05	0.1	0.15	0.2	0.2	0.5
16 — 63	0.05	0.15	0.2	0.3	0.3	0.8
63 — 250	0.05	0.2	0.25	0.4	0.5	1.2
250 — 500	0.1	0.25	0.3	0.6	0.8	1.8
500 — 1000		0.3	0.5	0.8	1.2	3.0

Printing Tolerance + / - mm

Cardboard Die Cut Legend

(CL) Cutting Line
(CI) Crease Line
(PBL) Partial Blunt Line
(SO) Slit-Score Line
(SL) Slit Line
Flute Direction
Manufactory Stamp (MFG STAMP)
Glue Joint

PE Bag | White | Pink

No Static	Anti-Static	Electronic
Bubble	Single layer	Double layer

Thickness/mm	0.04	0.06	0.08
ESD Value/Ω/ohm	9-11	< 5	

EPE Foam | White | Pink

Density (kg / m³)	33 +/2	Other
Laminated	Non - laminated	

Pulp Tray Weight/gs= +/-5%

Thickness/mm	1.5	2.0	Other

Label list (Total Thickness = 0.092 mm±10%)

Material & Thickness				Adhesive (Except all leds in FP label)	
Art paper	✓	0.025mm / 25# / 1mil		Acrylic	T=0.022mm
Matelized	✓	0.050mm / 50# / 2mil	✓	Acrylic UL approved	T=0.022mm
White Polyester		0.076mm / 75# / 3mil		"R" Adhesive	T=0.022mm
(PP)Pepa paper		0.178mm / 7mil		Water Adhesive	T=0.022mm
PC 8B35		0.254mm / 10mil		3M 467	T=0.05mm / 2mil
PC 8010		0.381mm / 15mil		3M 468	T=0.127mm / 5mil
Other		0.500mm / 20mil		3M 7945	T=0.127mm / 5mil
PP Film	✓	LF (T = 0.045mm)		DF (T = 0.035mm)	

Others

Material Spec:

Approve	Enoch	010306
Check		
Design	Lin	010306

Accton TECHNOLOGY CORP.

Part No.1460000XXX00E REV. 01

Description:
UL label EAP6628A-60-LIC

UNIT	SCALE 1 / 1	SIZE A3
MM (IN)	Outside View	Sheet 1 of 1