

ProjectY240627903 Date.: 2024.07.26 Ver.: A0

Antenna SPEC

Customer name: <u>臻火</u>

Customer project: <u>HM103-A</u>

Customer P/N: 014.02.H103.0133

B&T P/N: <u>74300239</u>

Spec.: Built-in antenna-2.4/5g-gray 1.13 tin-tin wire-1st generation

$\underline{\text{terminal-L} = 85\text{mm-FPC-41.5} \times 8.1\text{mm}}$

Factory signature:

compilation	verify	approval
Qiucuiping	Qin Linshu	Liulihua

Sealed by customer:

check	verify	approval

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Document making / revising / abolishing resume							
Version	Date	Develop/revise content	Formulate	approval			
A0	2024.07.26	First formulation	Qiucuiping	Qin Linshu/Liulihua			



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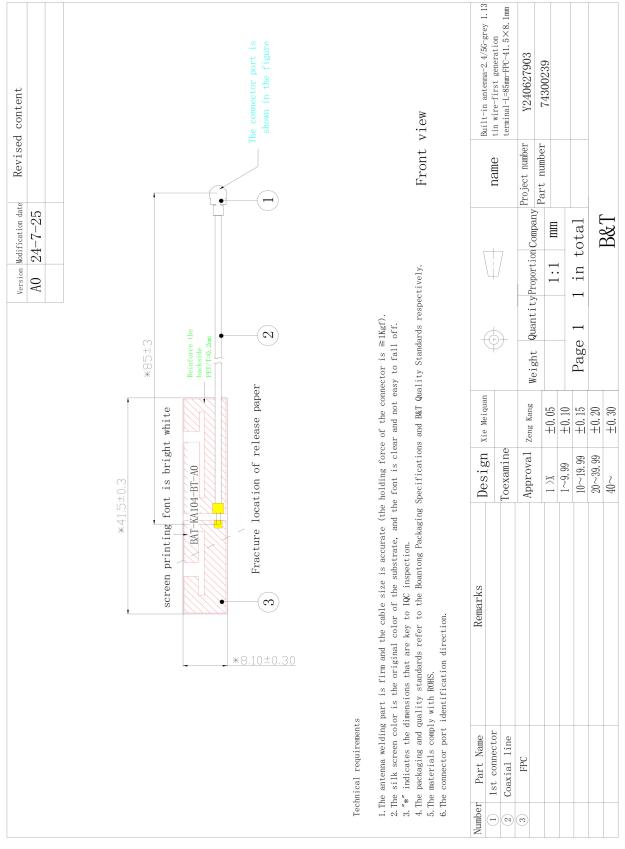
3、Product drawing

Version Modification date Revised content A0 24-7-25	The connector port is shown in the figure	y. Front view	Built-in antenna-2.4/56-grey 1.13 tin wire-first generation terminal-1-85mm-FPC-41.5×8.1mm	Project number Part number		B&T
AO	*85±3 *85 *85±3 *85 *85 *85 *85 *85	Technical requirements 1. The anterna welding part is firm and the cable size is accurate (the holding force of the connector is ≧lKgf). 2. The silk screen color is the original color of the substrate, and the font is clear and not easy to fall off. 3. ** indicates the dimensions that are key to IQC inspection. 4. The packaging and quality standards refer to the Boantong Packaging Specifications and B&T Quality Standards respectively. 5. The materials comply with ROHS. 6. The connector port identification direction.	Design Xie Meiquan Toexamine	Ze	Page 1 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
	screen printi 8 Fractur	Technical requirements 1. The antenna welding part is firm and the cable size is accura 2. The silk screen color is the original color of the substrate, 3. **" indicates the dimensions that are key to IQC inspection. 4. The packaging and quality standards refer to the Boantong Pac 5. The materials comply with ROHS. 6. The connector port identification direction.	Remarks			
		Technical requirements 1. The antenna welding part is firm and the cable 2. The silk screen color is the original color of 3. ** indicates the dimensions that are key to IG 4. The packaging and quality standards refer to th 5. The materials comply with ROHS. 6. The connector port identification direction.	Number Part Name 1 1st connector 2 Coavial line			

Note:BT and WIFI antennas are the same, the two antennas are only different screen printing.



3、Product drawing



Note:BT and WIFI antennas are the same, the two antennas are only different screen printing.



4. Properties & parameter

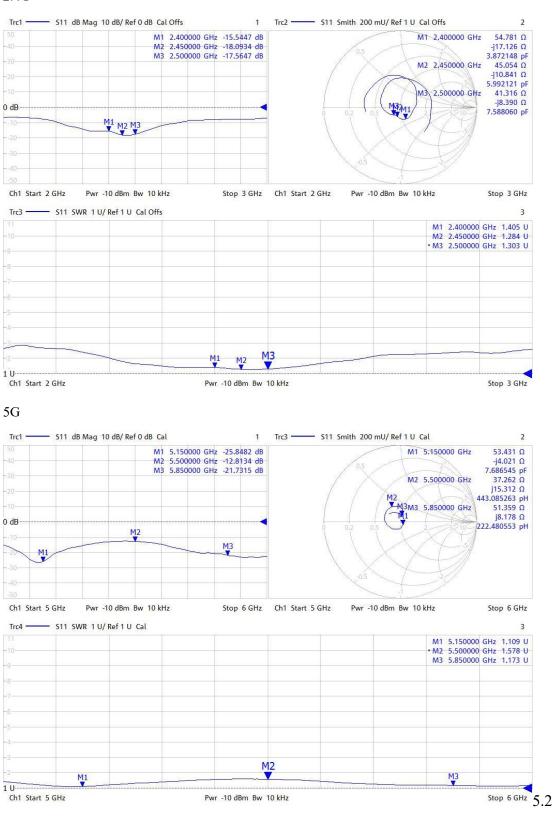
Electrical parameter					
Freq Range	2400~2500/5150~5850MHz				
Characteristic Impedance	50 Ω				
VSWR	<2				
Gain	≥2.81dBi, ≤5.53dBi				
Power capacity	<10w				
Polarization mode Linear polarization					
Radiation mode	omnidirectional				
Joint type	IPEX connector				
N	lechanical parameter				
visible length	85±3mm				
Coaxial cable	grey1.13 tin tin cable				
Salt fog test	24H				
Er	vironment parameter				
Operating Temp -30°C~65°C					



5. Electrical performance test report(Whole machine testing)

S11 Parameter

2.4G





Standing wave ratio data

Freq/MHz	2400	2450	2500	5150	5500	5850
VSWR	1.405	1.284	1.303	1.109	1.578	1.173

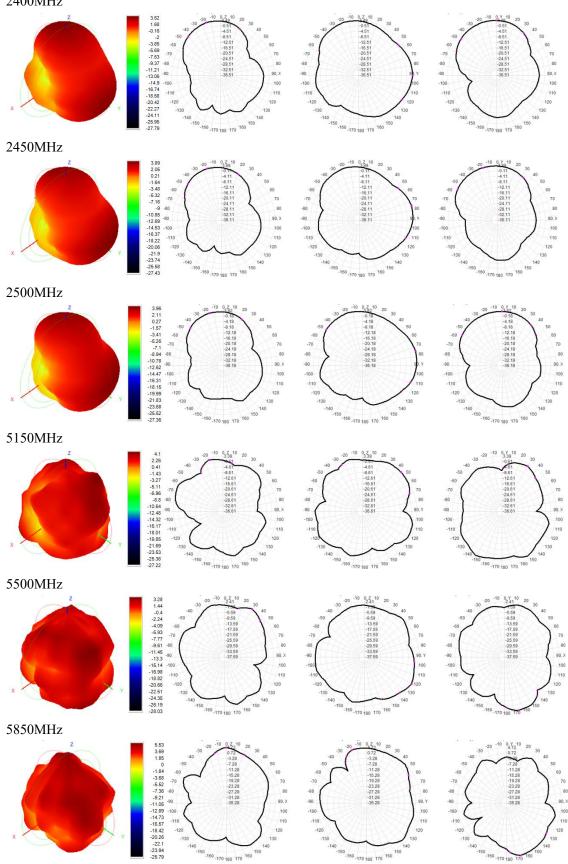
Antenna darkroom test data

Frequency (MHz)	Gain (dBi)	Efficiency (%)	
2400	3.52	55.71	
2410	3.57	55.27	
2420	3.54	55.60	
2430	3.55	55.87	
2440	3.87	56.83	
2450	3.89	56.05	
2460	3.97	56.76	
2470	4.01	57.30	
2480	4.10	57.77	
2490	3.93	56.35	
2500	3.96	56.33	
5150	4.10	68.37	
5250	3.23	64.72	
5350	2.81	60.90	
5450	3.79	63.89	
5550	3.57	66.85	
5650	4.60	68.81	
5750	4.38	69.84	
5850	5.53	70.83	



Antenna direction diagram

2400MHz



Form number: B&T-QR-EN-002 version: B3



Term	Specific	Texture of	ROHS	Test Res	sults (F	PPM)		ICD to stand and To station		
Item	ation	material	Cd	Pb	Hg	Cr+6	PBB	PBDE	ICP test number	Test time
1		FEP	ND	ND	ND	ND	ND	ND	NGBPC24000131241	2024/1/16
	wire	Tinned wire	ND	ND	ND	ND	ND	ND	A2240376995101001	2024/7/1
		PBT	ND	ND	ND	ND	ND	ND	A2240126395101004E	2024/3/16
2	Terminal	Phosphor Bronze	ND	6	ND	ND	ND	ND	CANEC24000977301	2024/1/22
3	FPC	PI	ND	ND	ND	ND	ND	ND	SHAEC24000428805	2024/1/12
3	FPC	Tape	ND	ND	ND	ND	ND	ND	SHAEC24027480901	2024/12/6

6、List of Material Composition and Hazardous Substances



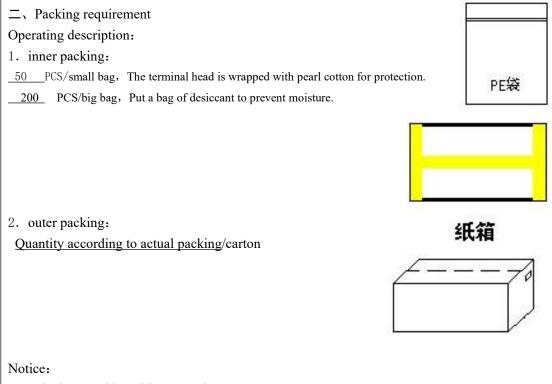
PACKING CRITERION

P/N: 74300239

Spec: Built-in antenna-2.4/5g-gray 1.13 tin-tin wire-1st generation terminal-L = 85mm-FPC-41.5 \times 8.1mm

- Contents of label(according to the customer's name, refer to the corresponding finished product label production requirements. If there is no requirement, it will follow the ordinary label requirements.)

The inner and outer labels are about 10cm long and 6cm wid					
buyer		****			
vender	Sichuan B&T Technology Co., Ltd.				
Purchase No	******				
Material No.	*****				
Name specification	***** QC **				
Q' ty/Unit	**** Manufacture date ****.**.*				
Trace code	******* Serial number **				



- 1. Whether to add partitions, pearl cotton;
- 2. Labeling, such as ROHS;



8、Antenna installation position Diagram



9_{Σ} Antenna test darkroom placement

No.	Reliability test name	Test conditions	Judgment criteria
1	Constant temperature and humidity test	High temperature:70°C, Humidity:80%RH 24H; low temperature: -40°C 24H; total duration: 48H;	Appearance requirements before and after the test: The metal surface coating should be free of peeling, cracks, wrinkles, separation, etc. The non-metallic parts should not change color, crack, deform, degumming or other defects. Electrical performance testing meets standard requirements;
2	High and low temperature thermal shock test	70°C for 2H, -40°C for 2H, 6 cycles, 24 hours in total;	Appearance requirements before and after the test: The metal surface coating should be free of peeling, cracks, wrinkles, separation, etc. The non-metallic parts should not change color, crack, deform, degunnning or other defects. Electrical performance testing meets standard requirements.
3	Salt spray test	24H;Prepare a concentration (5±1)% NACL solution to ensure that the pH value of the salt solution is neutral (6.5~7.2); The temperature of the pressure barrel is 47±1°C, the spray pressure is maintained at 1.00±0.1kgf/cm2, and the spray volume is 1.0~2.0ml;/80cm2/h; Test time: 24H;	There should be no oxidation or rust on the exposed areas of the product surface; Oxidation/rust area after salt spray test in other areas < 1.0%



4	Connector retention test	Normal temperature and humidity; Test maintenance requirements: ≥1.0 kgf:	There are no loose or loose terminals or cables. After the test, the electrical performance test meets the standard requirements.
5	Connector insertion and extraction force test	Normal temperature and humidity; The terminal and the seat are connected normally, and the insertion force/pull-out force is ≥1.0kgf;	The terminal insertion force/extraction force meets the requirements, and the terminals have no defects such as falling off or damage.