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A B C D E F

DRAWING NUMBER  
**5485842M**

3rd ANGLE PROJECTION

REV DESCRIPTION MEMO

0 RELEASED FOR PRODUCTION EV 1193 05/01

A REMOVED TABLE ADDED INFO TO MAIN VIEW ADDED INDUSTRY CANADA ECN 4018 06/01

1. DESCRIPTION AND APPLICATION: LABEL FOR USE IN PORTABLE COMMUNICATION EQUIPMENT.

2. APPLICABLE DOCUMENTS:  
12M05022A33 MOTOROLA QUALIFICATION PROCEDURE  
12M80967A78 MOTOROLA VENDOR MATERIAL QUALITY CONTROL  
12S10301A MOTOROLA ADHESIVE BONDED MATERIAL  
12S10334A MOTOROLA APPEARANCE STANDARD  
12S10601A MOTOROLA PACKAGING RULES FOR VENDORS  
ANSI Y14.5M-1982 DIMENSIONING AND TOLERANCING FOR ENGRG DWGS

3. REQUIREMENTS:  
3.1. GENERAL:  
3.1.1. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.  
3.1.2. PARTS SHALL BE FREE OF FRAYED AND RAGGED EDGES.  
3.1.3. SAMPLE PARTS SHALL BE SUBMITTED TO MOTOROLA FOR APPROVAL BEFORE PROCEEDING WITH PRODUCTION RUN.  
3.1.4. PURCHASING CYCLE SHALL NOT EXCEED (6) MONTHS SUPPLY TO AVOID ADHESIVE CURE IN STORAGE BEFORE USE.  
3.1.5. VENDOR SHALL SUPPLY WRITTEN CERTIFICATION (WITH EACH PACKAGE) OF DATE OF PURCHASE OF SHEET STOCK CERTIFICATE DATE SHALL BE NO MORE THAN (6) MONTHS PRIOR TO RECEIPT OF PARTS.  
3.1.6. DIMENSIONING AND TOLERANCING PER ANSI Y14.5.  
3.1.7. PACKAGING FOR SHIPMENT: 12S10601A AND E1A556-A.  
3.1.7.1. PARTS SUPPLIED ON ROLLS 1000-2000 PARTS PER ROLL (MANUAL PLACEMENT). DATE CODE, PART NUMBER AND ISSUE LETTER SHALL BE MARKED ON PACKAGE (HUMAN READABLE AND BAR CODED).  
3.1.7.2. SPECIAL PACKAGING REQUIREMENTS PER 12M05041A53 FOR PARTS ORDERED BY A 13 DIGIT PART NUMBER.  
3.1.8. LETTERING AND BORDER TO BE BLACK ON WHITE BACKGROUND.  
3.1.8.1. LETTERING TO BE 3.2MM TALL X 1.5MM WIDE.  
3.2. MATERIALS:  
3.2.1. MATERIAL: UARCO 1242 OR EQUIVALENT, RAW MATERIAL FROM P/N 5480948X01, ROLLED WITH CARDBOARD CENTER.  
3.2.2. ADHESIVE MATERIAL: PERMANENT SENSITIVE TYPE WITH PEEL OFF BACK PER 12S1031A METHOD 3C.  
3.2.2.1. ADHESIVE STRENGTH: TEST PARA. 3E, 3F AND 3G. (2.0 LBS/IN. MIN.)  
3.2.2.2. SHALL NOT ATTACK POLYCARBONATE.  
3.2.2.3. MINIMUM SHELF-LIFE BEFORE CURING OCCURS: (1) YEAR FROM DATE OF CERTIFICATION  
3.2.2.4. RATE OF FORCE APPLICATION: 1 LB/SEC MAXIMUM.  
3.2.3. BACKING MATERIAL: PAPER, TREATED FOR EASY PEEL-OFF FROM ADHESIVE.

4. VENDOR QUALITY ASSURANCE PROVISIONS: PER 12M80967A78 AND 12M05022A33.  
4.1. PART QUALIFICATION: VENDOR SHALL MEASURE DATA ON (5) RANDOMLY SELECTED PIECES, PER CAVITY IF MULTIPLE, FOR ALL DIMENSIONS OR PARAMETERS. DATA SHALL BE SUBMITTED IN PLOTTED DISTRIBUTION FORM TO RADIUS ENGINEERING AND/OR PURCHASING DEPARTMENT.  
4.2. PRODUCTION LOTS: VENDOR SHALL MEASURE DIMENSIONS OR PARAMETERS ON A MINIMUM OF (5) RANDOMLY SELECTED PARTS FROM THE LOT FOR DIMENSIONS OR PARAMETERS MARKED AS CRITICAL CHARACTERISTICS. DATA MUST BE INCLUDED AND PARTS MEASURED IDENTIFIED WITH THE LOT SHIPPED TO MOTOROLA.

5. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED. WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY MOTOROLA ENGINEERING AND PURCHASING DEPARTMENTS.

THIS DEVICE COMPLIES WITH PART 15 OF THE FCC RULES. OPERATION IS SUBJECT TO THE FOLLOWING TWO CONDITIONS: (1) THIS DEVICE MAY NOT CAUSE HARMFUL INTERFERENCE, AND (2) THIS DEVICE MUST ACCEPT ANY INTERFERENCE RECEIVED, INCLUDING INTERFERENCE THAT MAY CAUSE UNDESIRE OPERATION.

FCC ID: ABZ99FT7002  
CANADA 109104375A  
Tanapa: KIT # HHLN4125

kit bar # code

SCALE 3/1

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FCC ID: ABZ99FT7002  
CANADA 109104375A  
Tanapa: KIT # HHLN4125

kit bar # code

SCALE 1/1

QUALITY ASSURANCE SAMPLE PLAN PER 12M80967A78

☒ X-BAR-R PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT

☐ CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION

TOLERANCES UNLESS OTHERWISE SPECIFIED

ONE PLACE DECIMAL .X ± 3.2

TWO PLACE DECIMAL .XX ± 1.5

HOLE DIA. VARIATION .XX ± .08

ANGULAR DIMENSION (DEG) ± 1°

**MOTOROLA**

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DRAWING DESCRIPTION

**LABEL ADAPTER**

DRAWING NUMBER

**5485842M**

COMPUTER GENERATED  
DO NOT REVISE MANUALLY  
JAN 01