

1. PURPOSE

This document defines the manufacturing requirement and expectations for the pad printing and labels of which the top portion will be place on the inside of the rear lid and the bottom on the rear lid of the FOB10-BL Bluetooth Keyfob.

2. DETAILS

2.1 Print Location

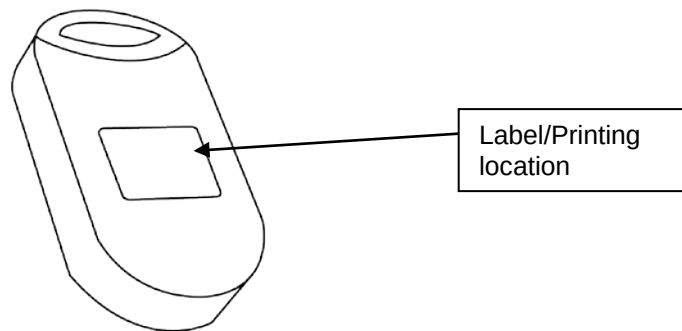


Figure 1

2.2 Print Specification

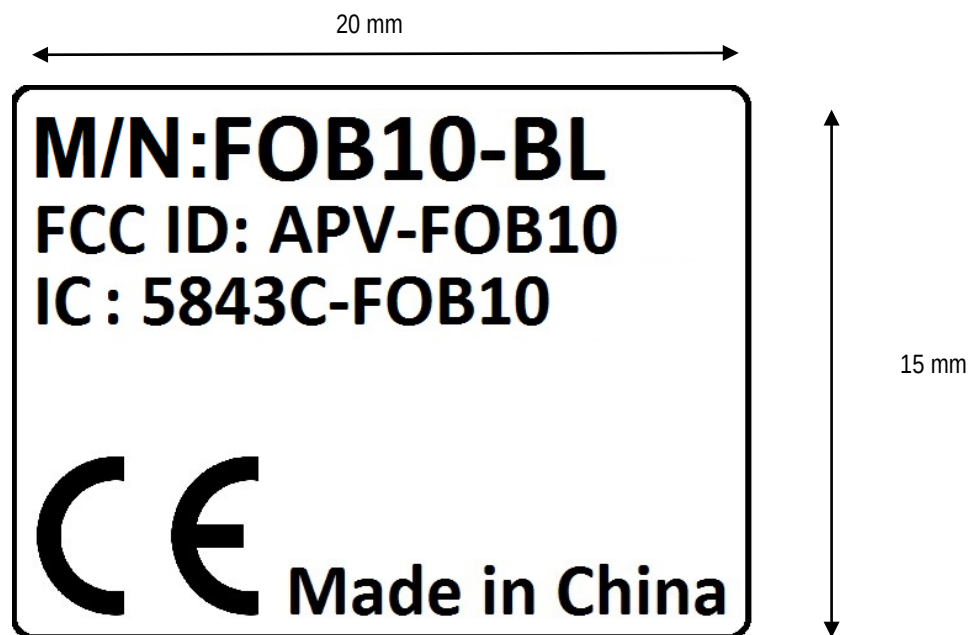


Figure 2

	PRINTING/LABEL SPECIFICATIONS, BLUETOOTH KEYFOB REAR LID		Document No	CH-SH-SP-FOB10	
			Revision & Date	3	10/15/2015

PRINT PROPERTIES

Font:	Calibri, Bold, White (surface of product is grey/black)
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Note: All font and images must be eye readable

2.3 Label Specification

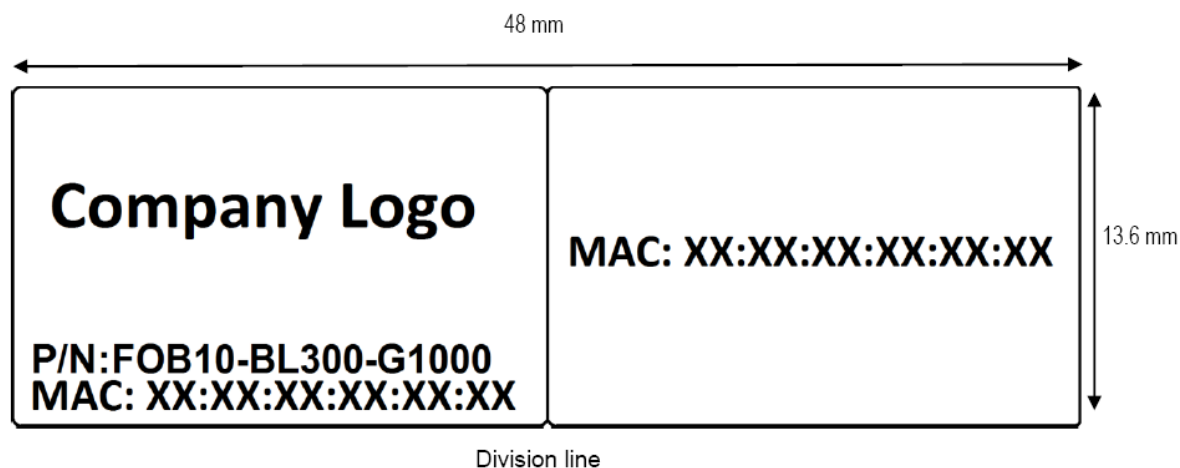


Figure 1

MATERIAL PROPERTIES

MATERIAL:	Cast coated self adhesive polyester
THICKNESS:	85 gsm
EFFECTIVE SIZE:	48.0mm x 13.6mm +/-0.5mm
CORNER RADIOUS:	1.0mm +/-0.5mm
ADHESIVE:	Permanent acrylic adhesive which can withstand temperature variant of -30 to +75 degrees Celsius without peeling or bubbling.
PRINT:	Black print on white background must be able to withstand temperature variance as above with no melting or running.

3. INSPECTION

A First Article Inspection will be conducted, to ensure that delivered product conforms to specifications. If successful, then the supplier will be sent a golden sample and drawing which exemplify the quality and standards expected in future shipments.