## 1815M Series Internal Assembly

Top Side RF Board with shields



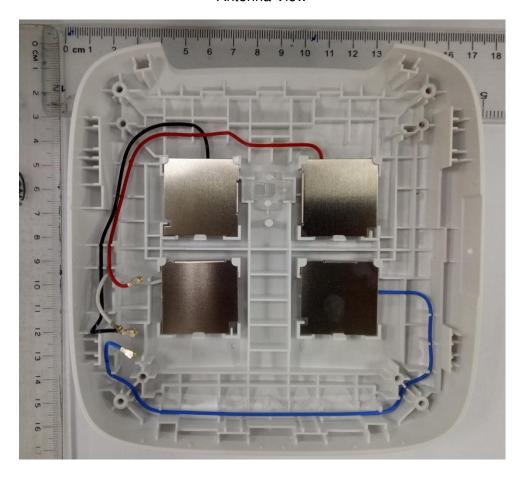
Top Side RF Board without Shields



## Bottom Side RF Board



Antenna View



Close-up RF chip

