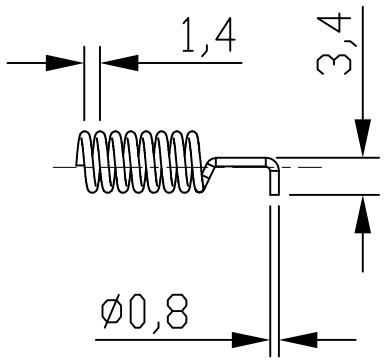
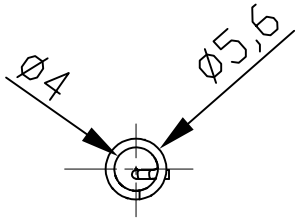
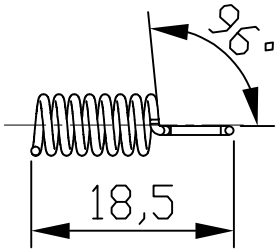
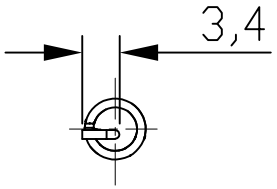
IQC Check Dimension 重点管控尺寸	
ⓐ	
ⓑ	
ⓒ	
ⓓ	
ⓔ	

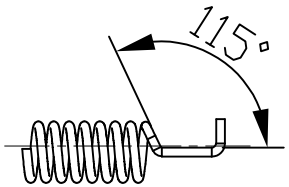
REVISIONS 更改说明			
REV	DESCRIPTION 描述	DATE 日期	APPROVED 批准
00			











NOTES:

1. 带圈"O"序号为重点检控尺寸;
   The serial number with circle 'o' is the key prosecution size
2. 表面要求光滑，无脏污，平整、无变形等缺陷；边缘不得有尖锐毛刺；
   The surface shall be smooth, free of dirt, flatness and deformation;
   Edges shall be free
   from sharp burrs.
3. 材质：磷铜，盐雾测试48小时以上
   Material: brass, salt spray test for more than 48 hours
4. 弹簧线径：0.80mm,外径：5.6mm,总圈数：7.5圈，螺距：1.40mm,右旋；
   Spring wire diameter: 0.80mm, outer diameter: 5.6mm,
   total number of turns: 7.5 turns, pitch: 1.40mm, right-handed;
5. 所用材料需符合ROHS绿色环保标准；
   ROHS green standards for materials used
6. 未注尺寸以3D图为准；
   Dimensions not noted shall be 3D drawing;
7. Gain: 1dbi;
8. 生产地址：广东省东莞市茶山镇茶山村塘环岭工业区D栋；
   Production address:Building D, Tanghuanling Industrial Zone, Chashan Village,
   Chashan Town, Dongguan City, Guangdong Province;

APPROVED MFG LIST

	MFG	MPN
①	AOXIONG HARDWARE (DONGGUAN) CO., LTD	Y.1.33.010024
②		
③		
④		

ANY MFG NOT LISTED ABOVE MUST
BE APPROVED IN WRITING BY X-SENSE

TOLERANCES
(UNLESS OTHERWISE STATED)

DECIMALS 尺寸范围	ANGLES 重点管控	±0.3° 非重点管控
X>200mm	±0.25mm	±0.50mm
100<X≤200mm	±0.20mm	±0.40mm
50<X≤100mm	±0.15mm	±0.30mm
10<X≤50mm	±0.10mm	±020mm
X≤10mm	±0.05mm	±0.10mm

X-SENSE 深圳市安室智能有限公司
X-Sense innovations Co., Ltd.

PART NAME: 零件名称:	插件弹簧天线	DESIGN: 设计:	dym	MATERIAL: 材质:	磷铜
MODEL NAME: 产品型号:	SWS51	CHECK: 审核:		UNIT: 单位:	MM
MATERIAL NUMBER 物料编号:	Y.1.33.010024	APPROVE: 批准:		VIEW: 视角:	
VERSION: 版本:	V2	DATE: 日期:	20230112	SCALE: 比例:	1:1